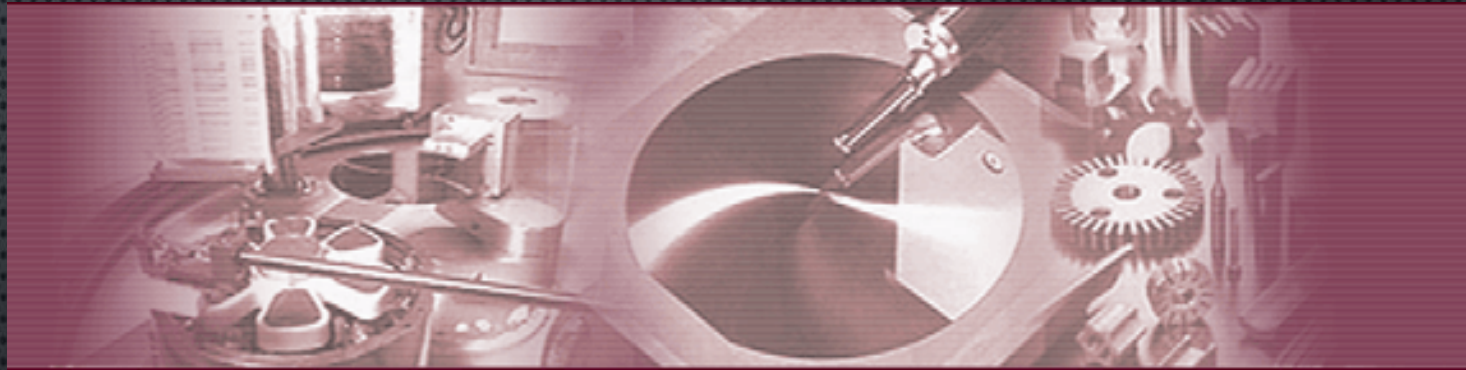


# SUPPLYING PRECISION TECHNOLOGY



# Okamoto

OKAMOTO MACHINE TOOL WORKS, LTD  
SEMICONDUCTOR EQUIPMENT DIVISION

**Okamoto**

# GRINDING AND POLISHING TECHNOLOGY FOR VARIOUS MATERIALS



OKAMOTO MACHINE TOOL WORKS, LTD.

**Okamoto**



# OKAMOTO SOLUTIONS

Booth no. 60  
IMAPS 2022

InP

Panel Grinding

Ge PLP

MEMS

FOWLP

LT/LN

Si TSV

Hard Materials

Bumped Wafers

GaAs

SOI

SiC

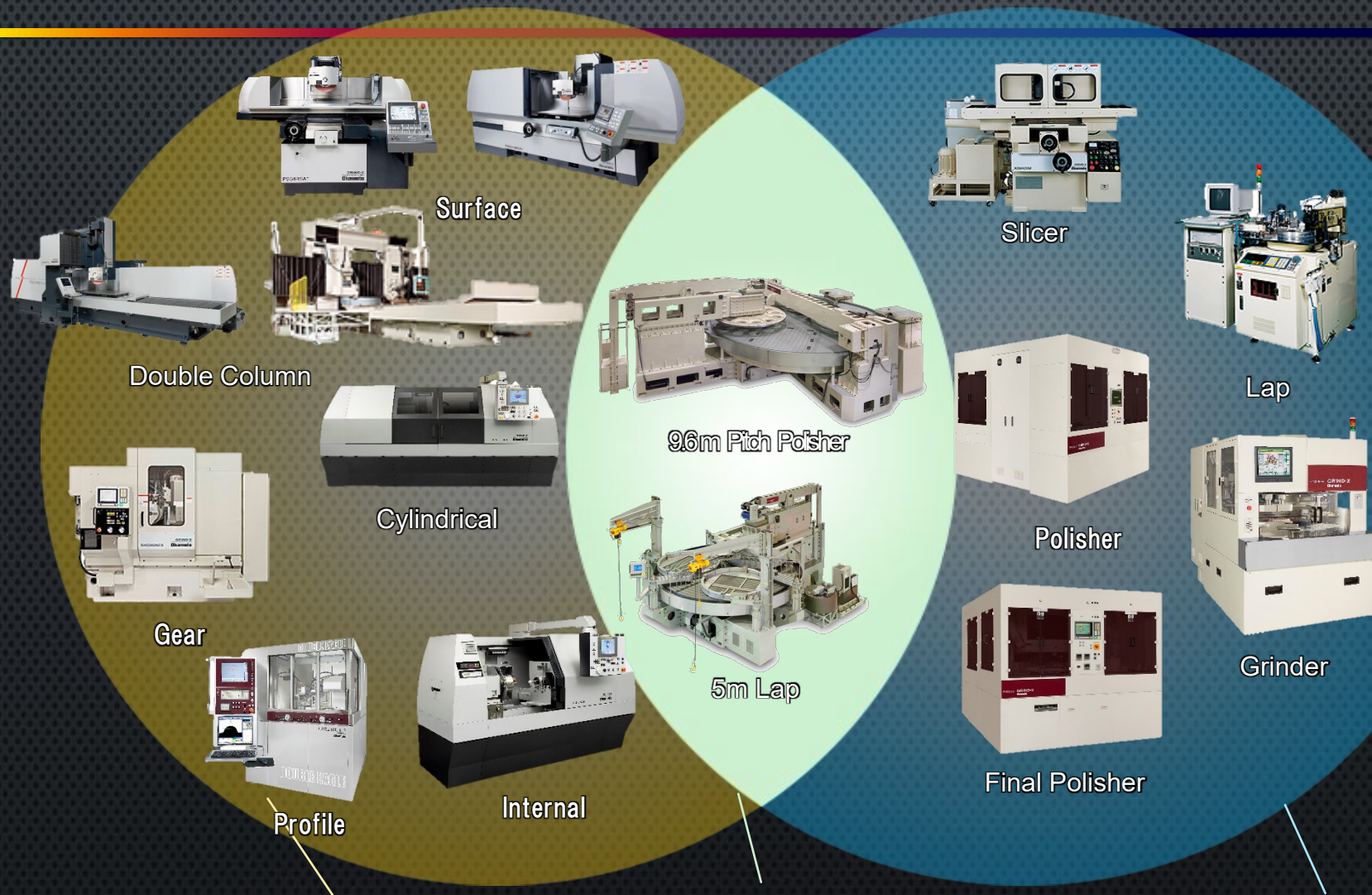
Soft Materials

Tape Grinding





# OKAMOTO PRODUCT LINE-UP



Metal Process = Machine Tools

Pitch Polisher  
Large Lap

Brittle Material = Semiconductor

**Okamoto**



# GRINDING WHEEL DIAMOND EXPOSURE



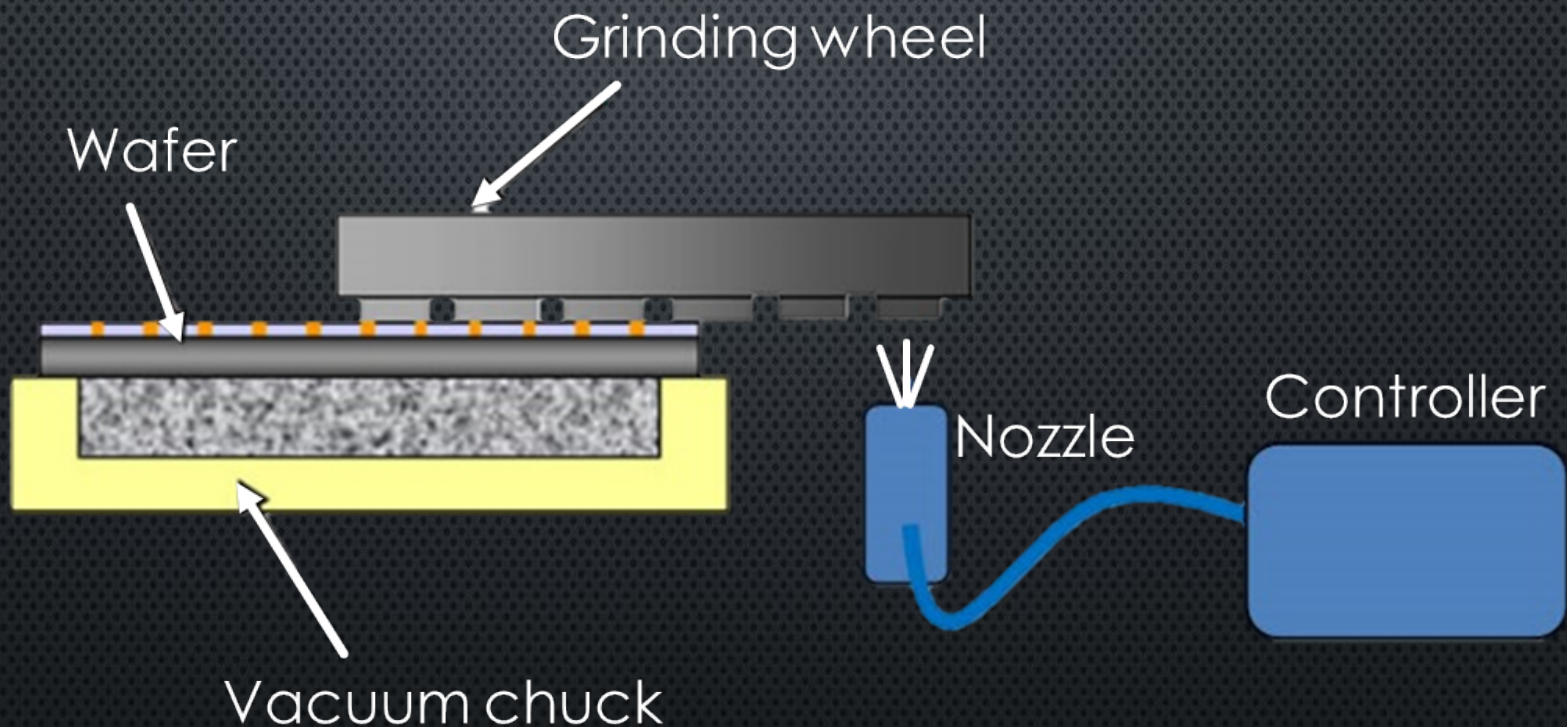
Normal



Clogged/Loaded

# GRINDING OF VARIOUS MATERIALS

HPD – High Pressure Dressing


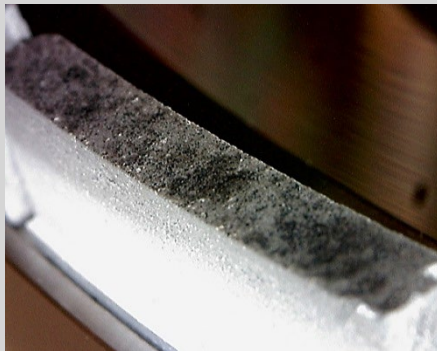
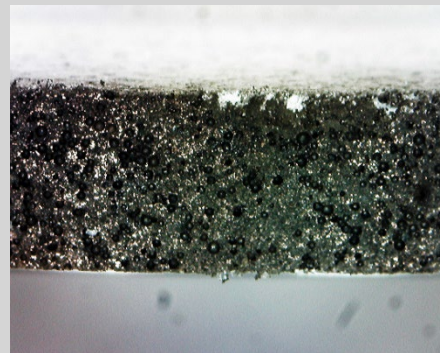
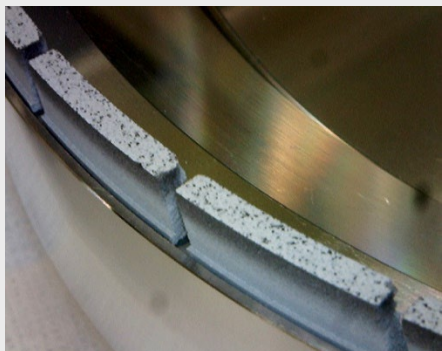

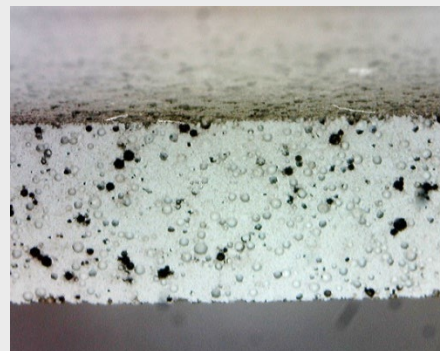


**PATENT PENDING**

**Okamoto**



# GRINDING OF VARIOUS MATERIALS

Condition	Over angle view	Grid view	Grid surface
<b>Vitrified #8000 (Without HPD)</b>			
<b>Vitrified #8000 (With HPD)</b>			

# GRINDING OF VARIOUS MATERIALS

## HPD – HIGH PRESSURE DRESSING

TSV

Backgrind Tape

Panel Grinding

Strip / Package

Grinding

Soft Materials

SiC

GaN

Glass

Sapphire

AlTiC

PATENT PENDING

00331

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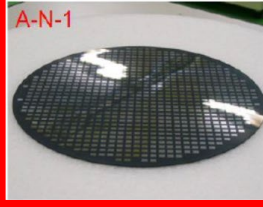


# OKAMOTO GRIND SOLUTION – FOWLPL

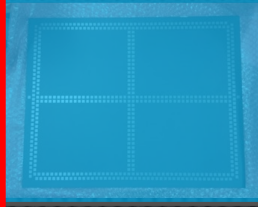


Wafer level

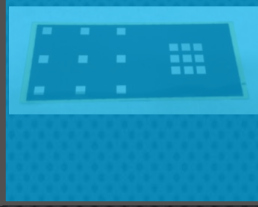
A-N-1



Panel size



Strip / PKG



## GNX300B main spec.

Spindle	2 axis
Wheel	Φ300mm
Chuck Table	3 axis
Chuck Size	Max Φ300mm
Size	1550 x 3176 x 1933

# FOWLP/PLP/STRIP PACKAGING MACHINES

Machines available with HPD:



**GNX200B**

**GNX200BP**

**GNX200BH**

**GNX300B**

**GNX300BP**

**GNX212**

**GNX312**

**GDM300**

**VG401MKII**

**VG401H**

**Okamoto**



# PANEL LEVEL PACKAGING MACHINES

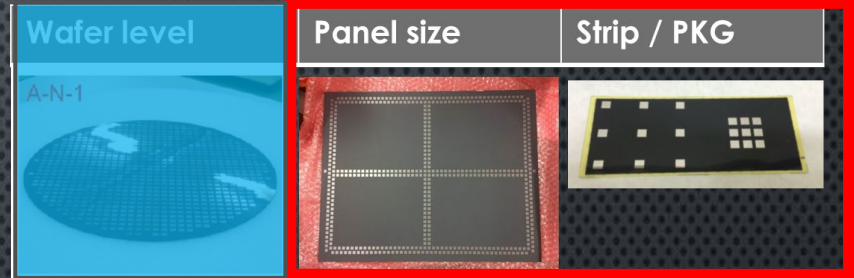
Machines available with HPD:

**GNX800**  
**VG401**



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# OKAMOTO GRIND SOLUTION – STRIP/PKG



## VG401MKII Main Spec.

Spindle	1 axis
Wheel	Φ350mm
Chuck Table	1 axis
Chuck Size	Φ400-500mm

## GNX800 main spec.


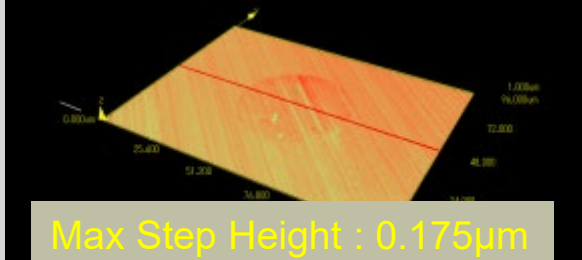
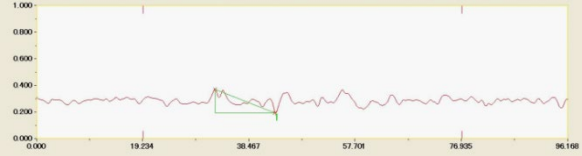

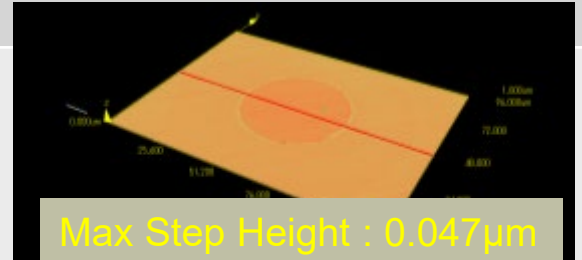
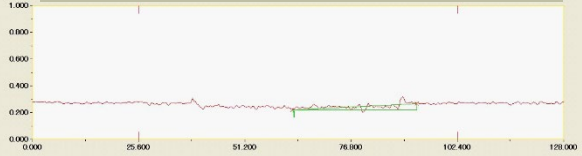
Spindle	1 axis
Wheel	Φ500mm
Chuck Table	1 axis
Chuck Size	Φ870mm
Size	2005x2990x2200



# HPD BENEFITS

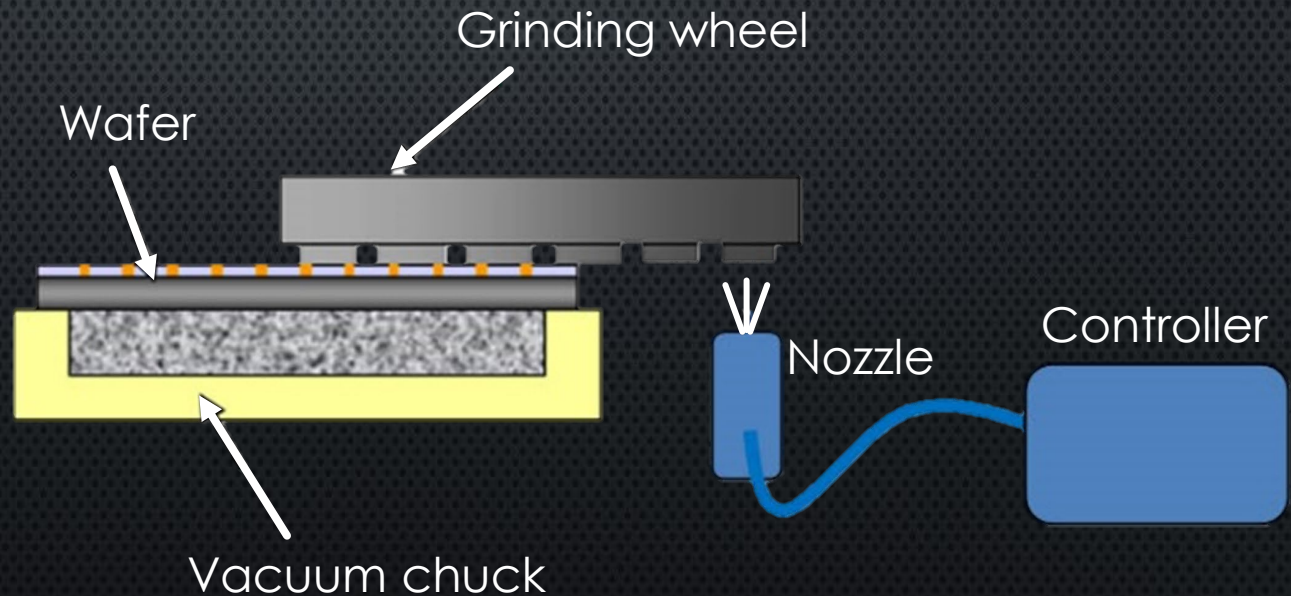
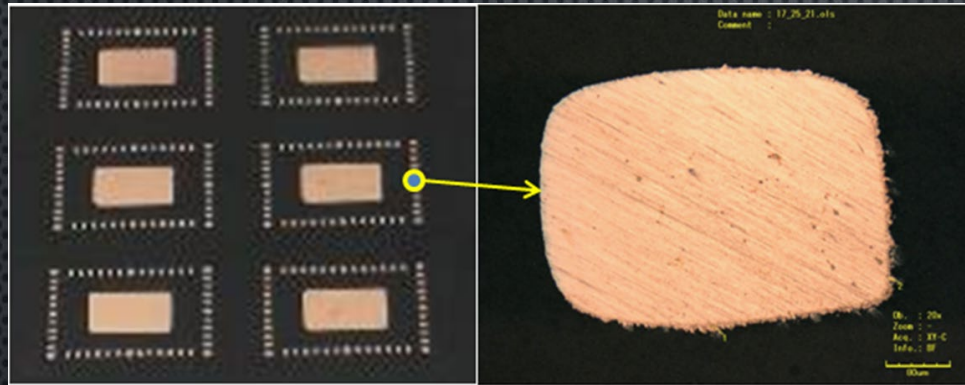
- No Wheel Loading/Clogging
- Insitu-Wheel Dressing
- Hard Material Grinding
- Soft Material Grinding
- No Smearing
- No Scratching
- Reduced Machine Down Time
- Able to Activate/Deactivate

# GRINDING OF VARIOUS MATERIALS

Condition	2D Image	3D Image
<b>Conventional</b>  <b>Vitrified #8000 (Without HPD)</b>	 <p>Smear and Scratch</p>	 <p>Max Step Height : 0.175μm</p> 
<b>New Process</b>  <b>Vitrified #8000 (With HPD)</b>	 <p>W/O Smear and Scratch</p>	 <p>Max Step Height : 0.047μm</p> 



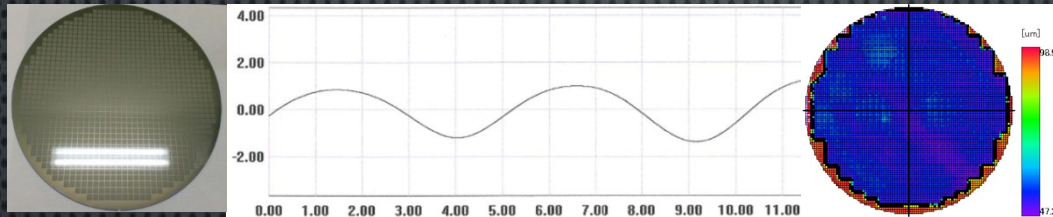
# GRINDING OF FOWLP/PLP





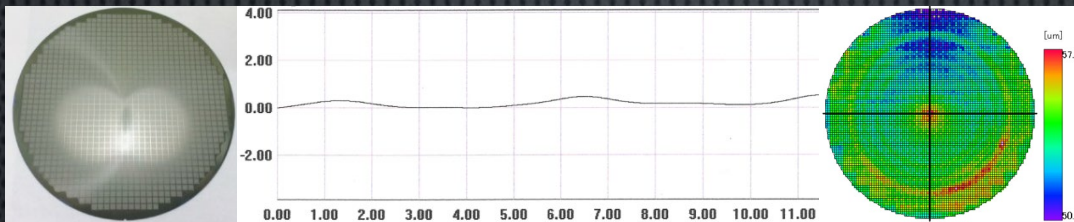
# TAPE GRINDING FOR TTV IMPROVEMENT

Before BG tape grinding

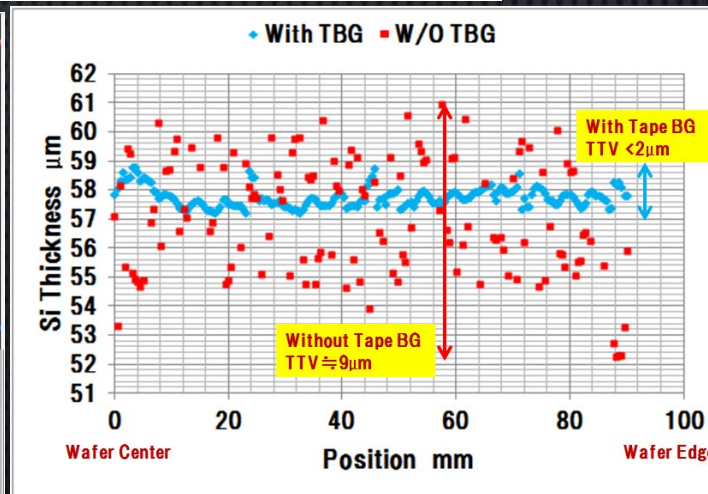
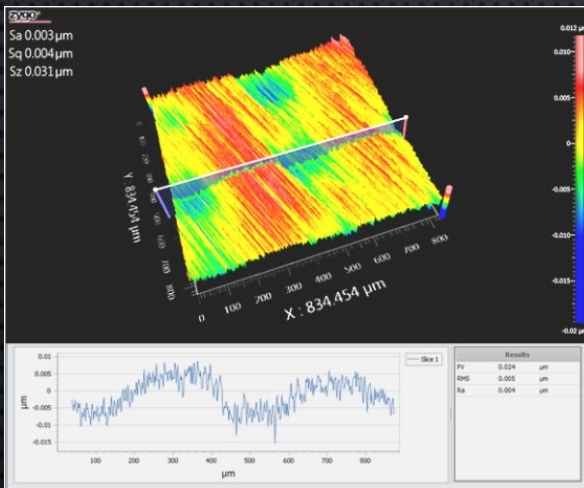


Thickness: 56 $\mu\text{m}$   
TTV: 51 $\mu\text{m}$

After BG tape grinding



Thickness: 54 $\mu\text{m}$   
TTV: 7 $\mu\text{m}$

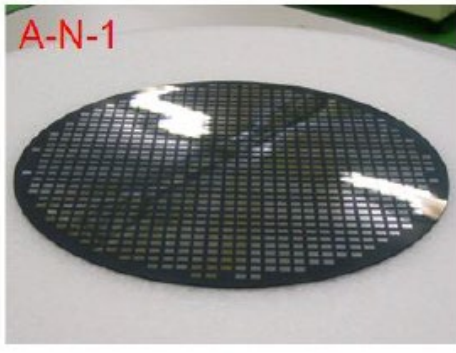
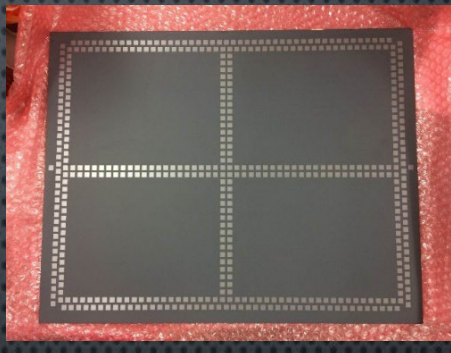
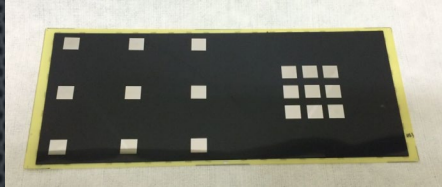




# TAPE GRINDING TECHNOLOGY

- Tape planarization before backside grind
- Excellent solution for bumped wafers
- Automatic double-side grind
- HPD system eliminates wheel clogging and dressing

# CHIP SCALE PKG GRINDING SOLUTIONS

Wafer level	Panel size	Strip / PKG
		

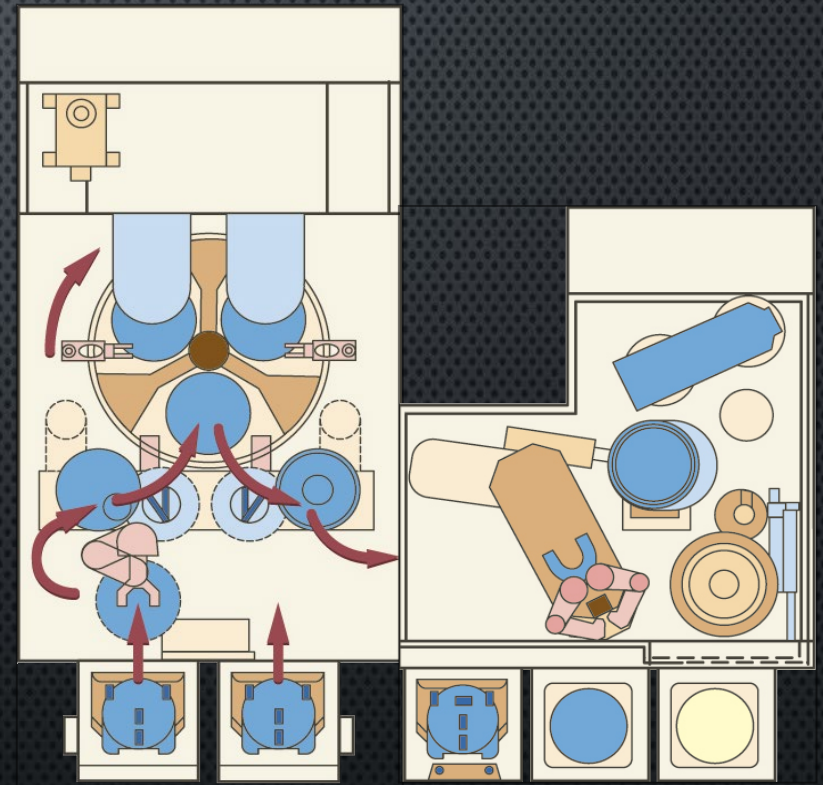
	GNX300B	GNX800	VG401
Chuck size	Φ300mm (□212mm)	Φ850mm (□601mm)	Φ500mm (□353mm)
Load/un-load	Fully auto	Manual	Manual
Chuck table	3	1	1
Spindle	2	1	1



# GNX300BP



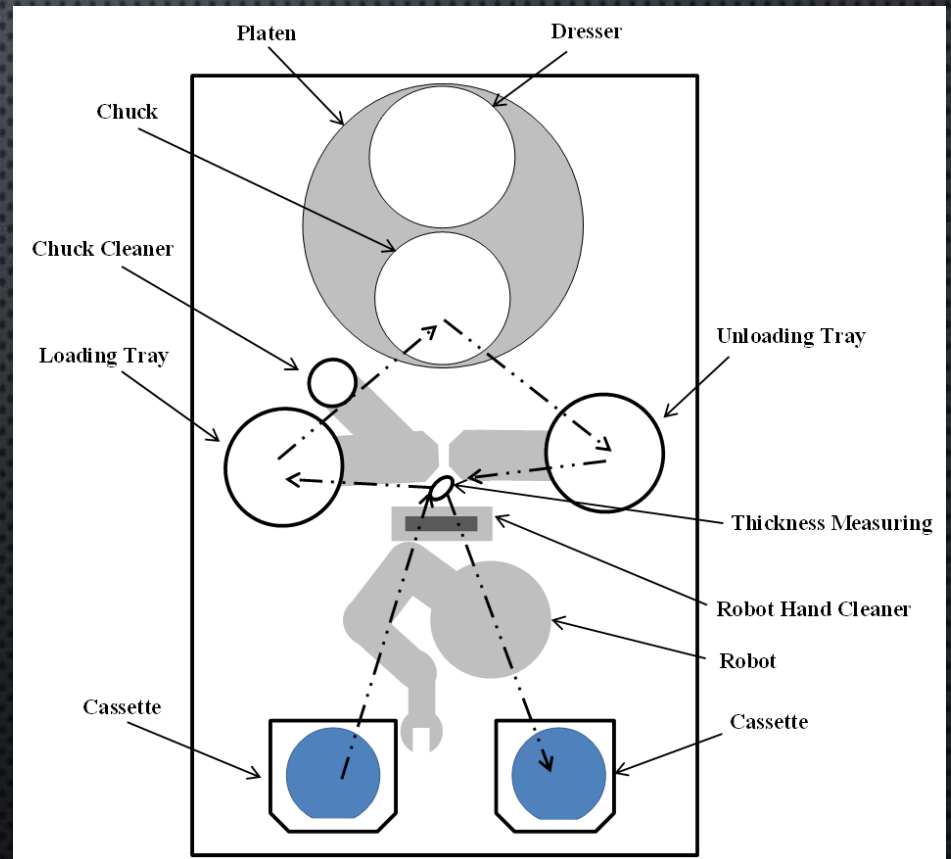
GNX300BP



# LT/LN POLISHER -- PNX200L

- 1 head and 1 table high accurate polisher
- 8 cassettes/200 wafers continues handling

W1190 x D1950 x H2118





WWW.OKAMOTO-SED.COM

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IMAPS 2022

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Panel Grinding

Ge PLP

MEMS

FOWLP

LT/LN

Si TSV

Hard Materials

Bumped Wafers

GaAs

SOI

SiC

Soft Materials

Tape Grinding



Okamoto





# Contact Information

## ➤ Sales/Technical Support

- Bob Pinto, 408-858-0473, [binto@okamoto-sed.com](mailto:binto@okamoto-sed.com)
- Peter Clayfield, 224-358-2459, [pclayfield@okamotocorp.com](mailto:pclayfield@okamotocorp.com)
- Takeru Inoue, +81-80-3311-8258, [takeru.inoue@okamoto.co.jp](mailto:takeru.inoue@okamoto.co.jp)

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