

# *Recent developments of resonator measurements for emerging materials and technologies*

M. Olszewska-Placha, M. Celuch

QWED Sp. z o.o., Poland

# *Resonator methods for material characterisation*

**What are resonant methods and why we use them**

**What resonant methods we know**

**How these resonant methods work**

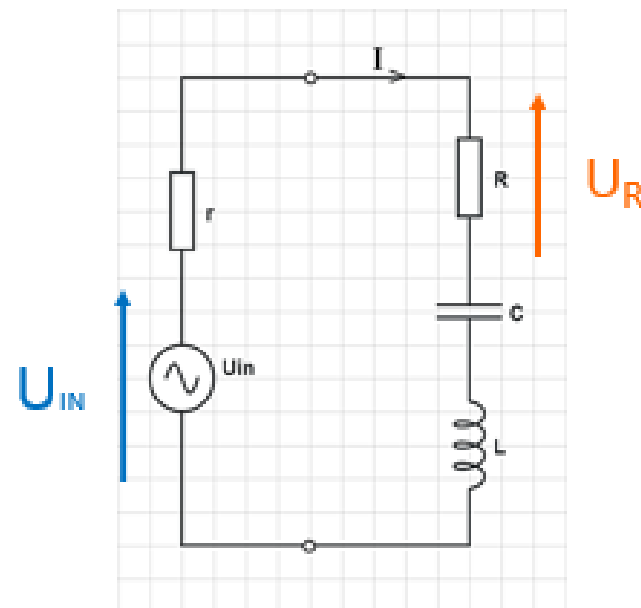
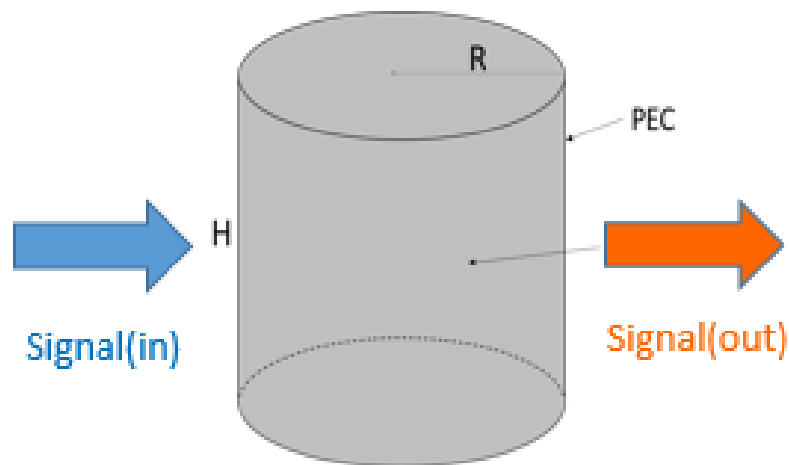
**Resonant methods for broadband material characterisation**

*Presentation will be illustrated  
with full-wave electromagnetic modeling  
with QuickWave™ software by*

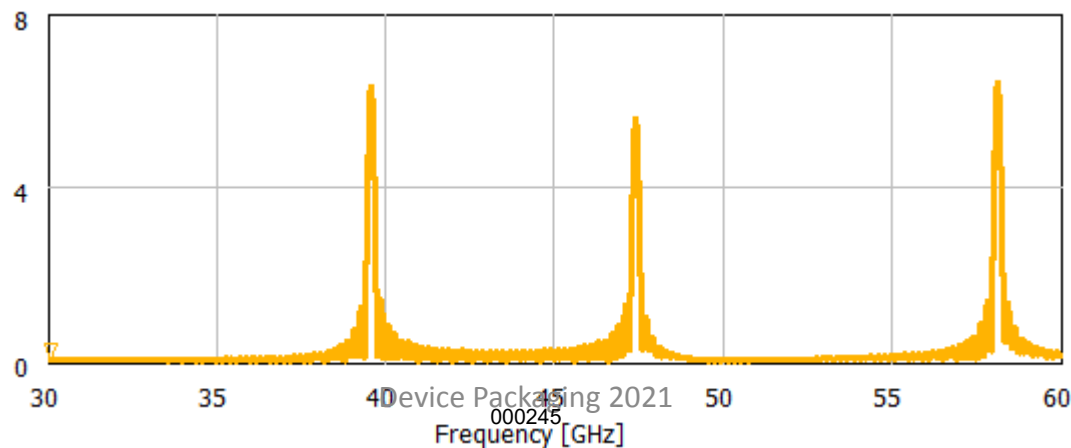


# Resonator methods – motivation and background (1)

**Resonance in practice:** given fixed strength of **Signal(in)**, at resonance **Signal (out)** is strongest



$\delta(t)$

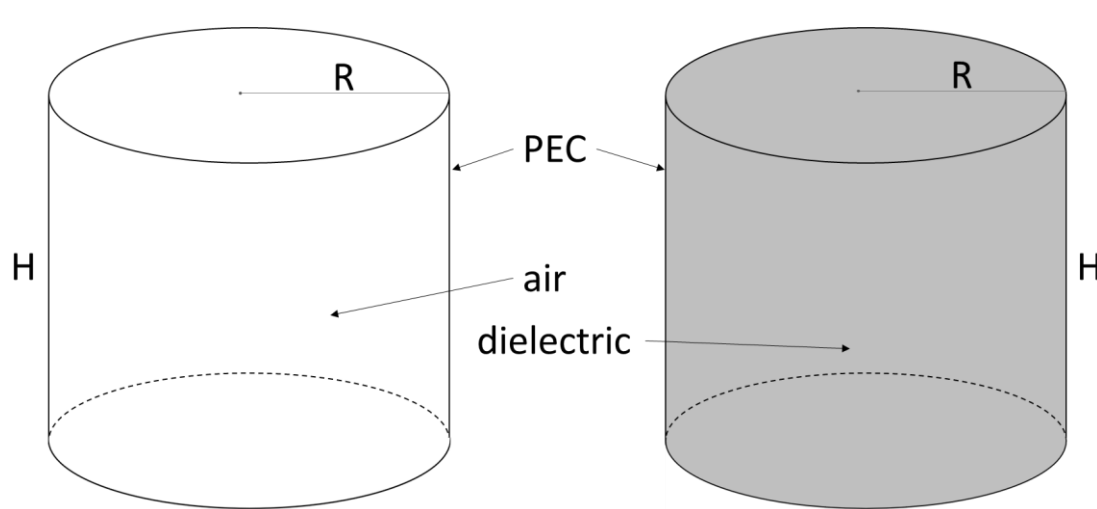


# Resonator methods – motivation and background (2)

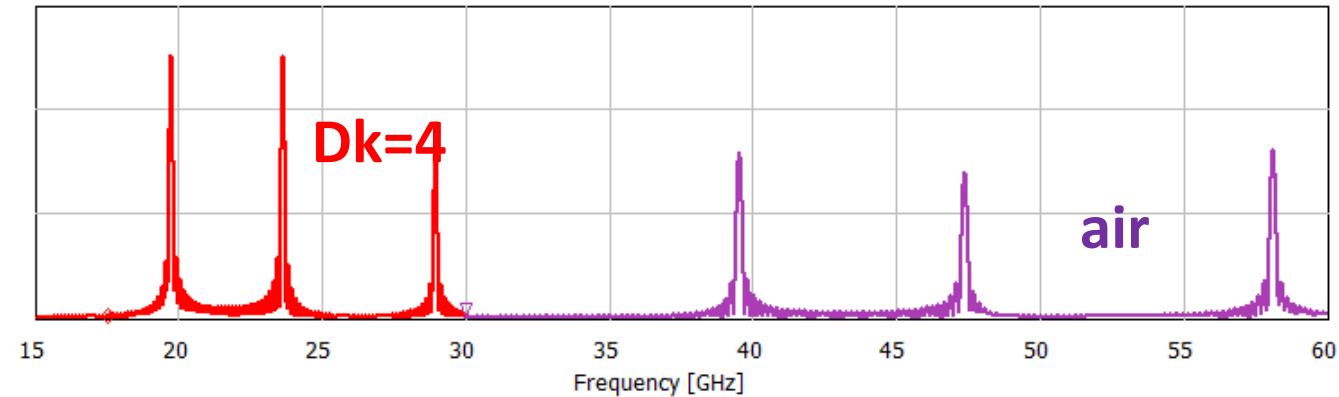
**Resonance in theory:** non-zero electromagnetic fields exist in isolated structures (no excitation).

Field properties are well-defined and **linked to material properties**.

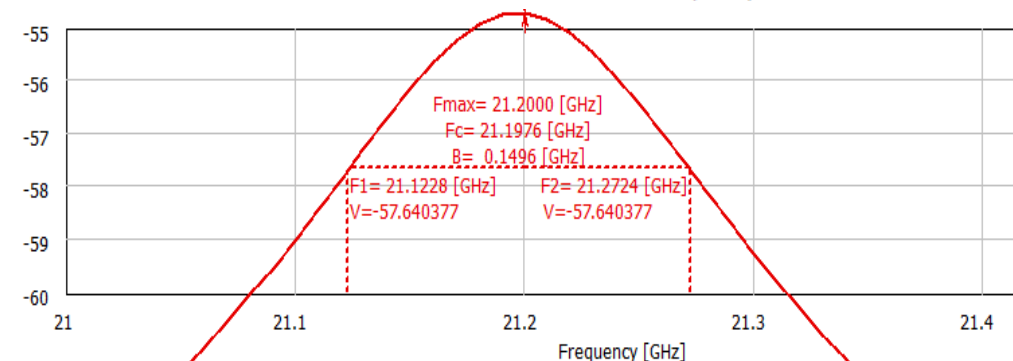
E.g. for **cylindrical** cavities:



$$f_{r,mnp} = \frac{c}{\sqrt{Dk}} \sqrt{\left(\frac{\kappa_{mn}^{(j)}}{\pi R}\right)^2 + \left(\frac{p}{H}\right)^2} \quad \text{in non-magnetic low-loss dielectrics}$$

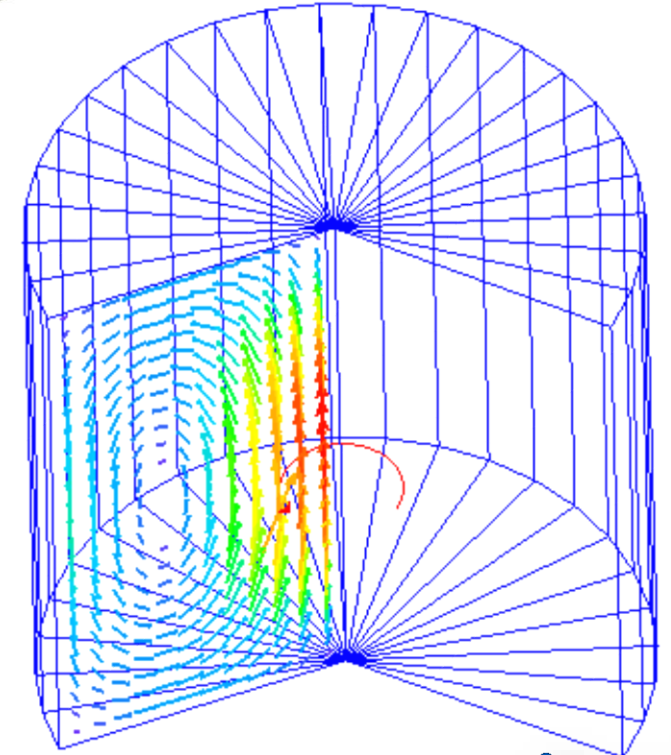
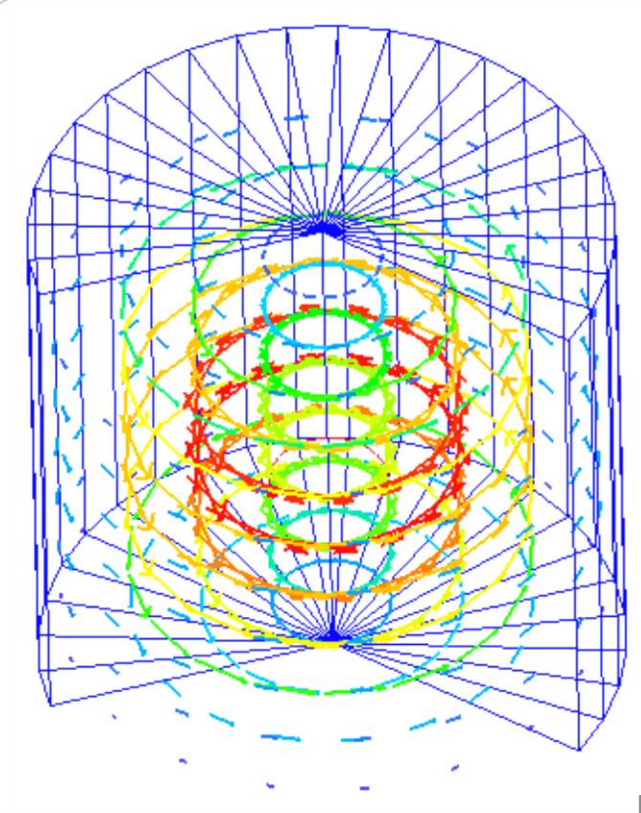
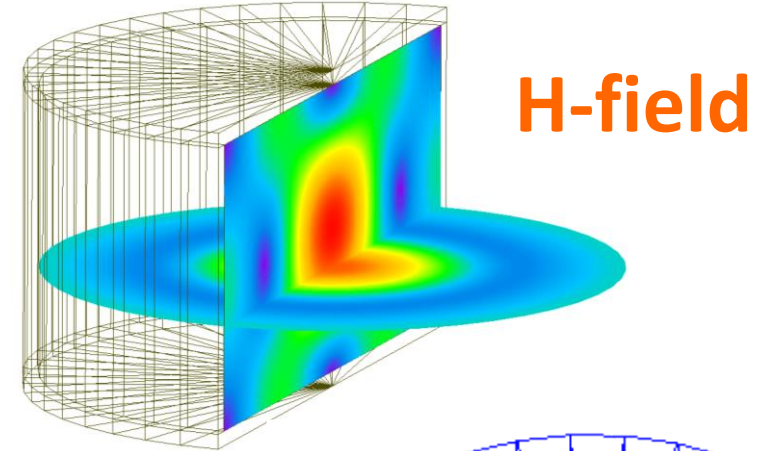
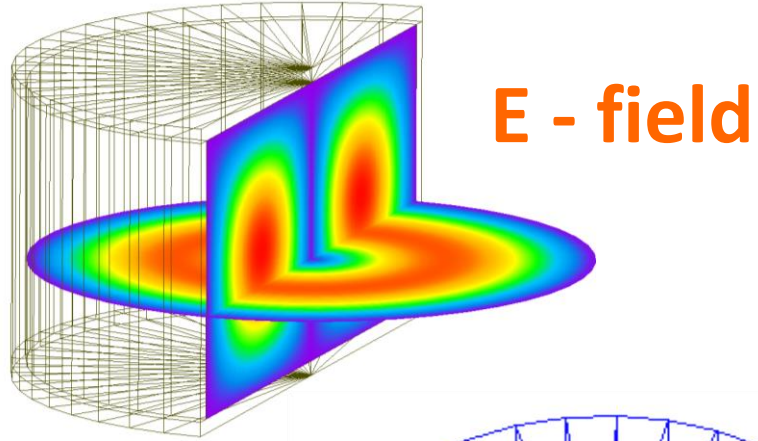


$$Q = 2\pi \frac{\iiint_V \epsilon \vec{E} \cdot \vec{E}^* dv}{T \iiint_V \sigma \vec{E} \cdot \vec{E}^* dv} = \frac{\omega \epsilon}{\sigma} = \frac{1}{Df} \approx \frac{f_{res}}{\Delta f}$$

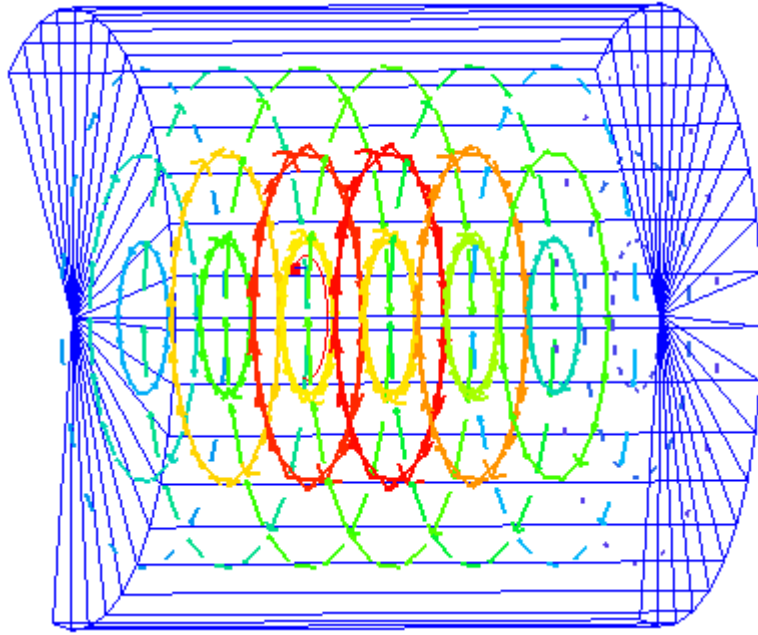


# Cylindrical resonator: $TE_{011}$ mode

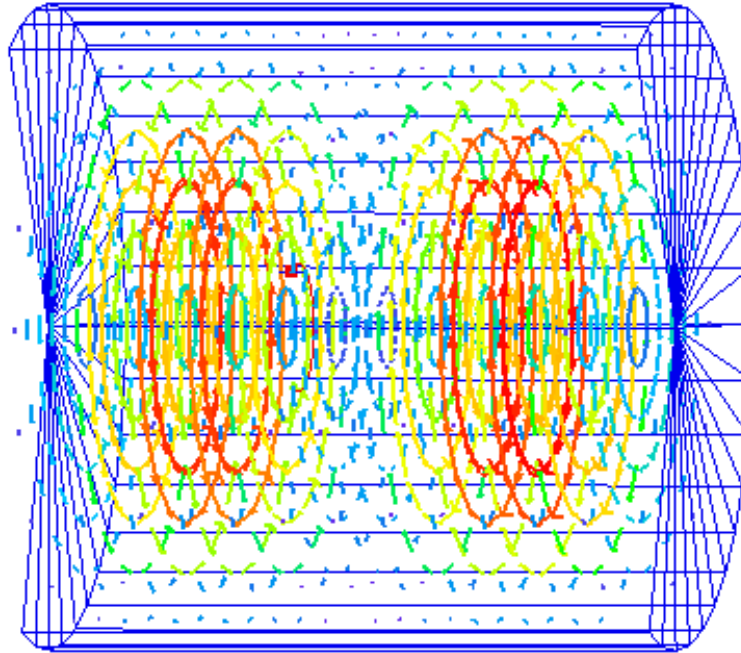
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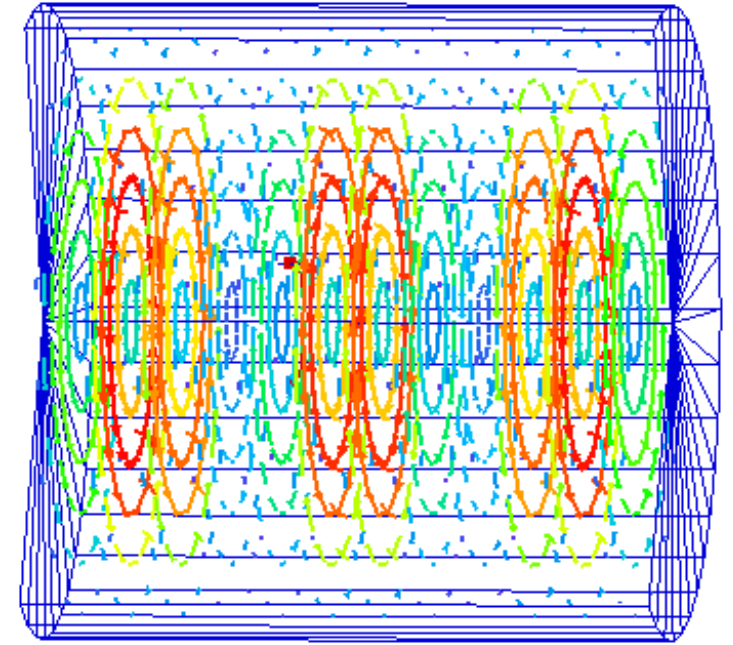
# Cylindrical resonator: single-mode versus multi-mode operation



**TE011 @ 29.43 GHz**



**TE012 @ 47.25 GHz**



**TE013 @ 57.95 GHz**

Resonators are **multimode** devices.

Hence formally, material measurement can be performed at **many frequencies** in the same resonator.

However, **some modes provide highest accuracy** of material characterization. Some are difficult to excite.

Software provided with the resonator in compatible only with modes pre-selected by the vendor.

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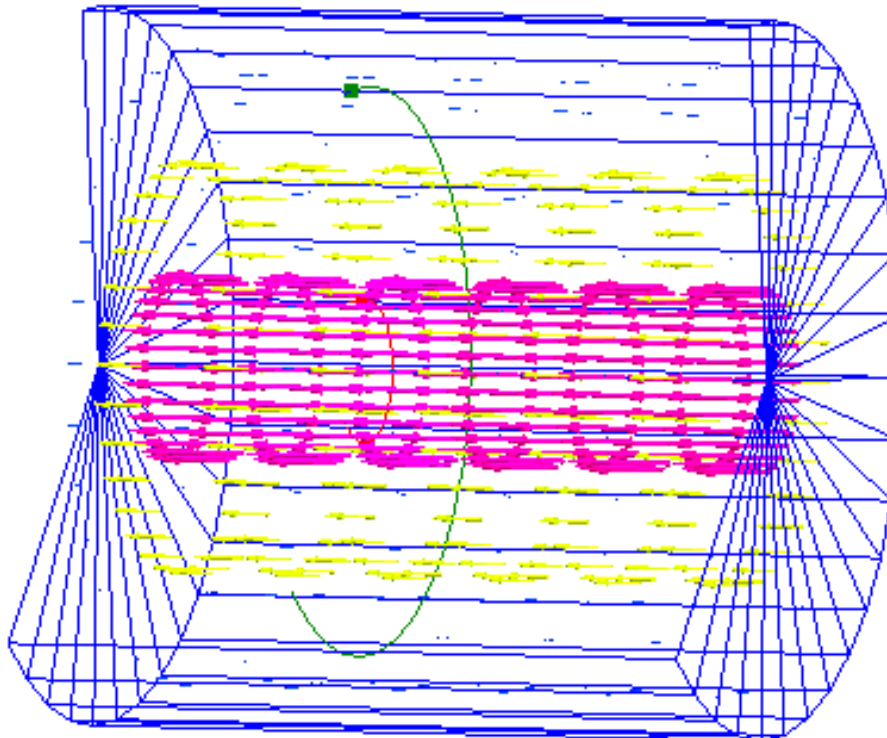
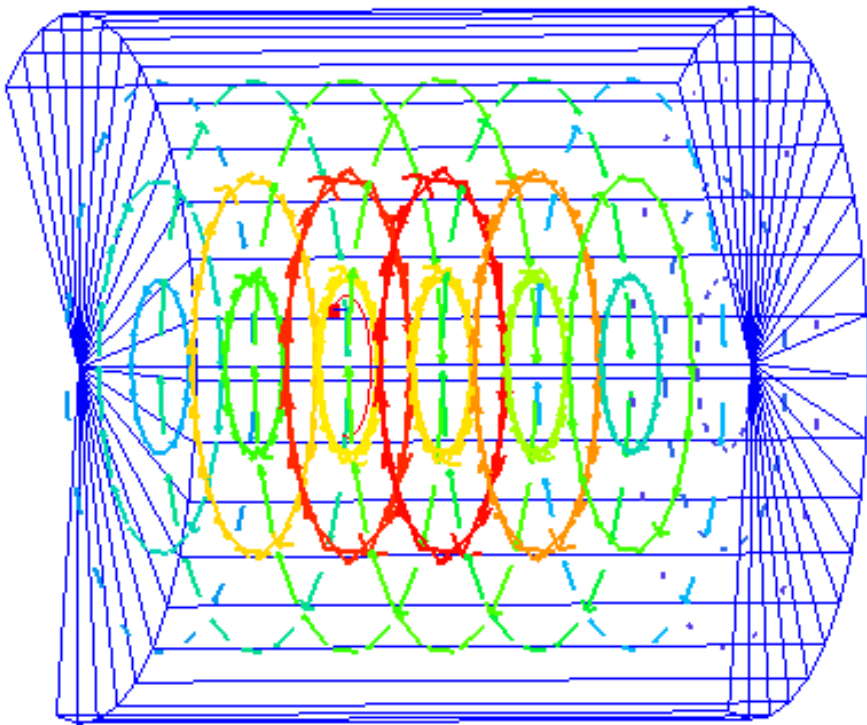
Among the popularly available resonators, **BCDR and FPOR work as multi-modal.**



# Resonator methods – motivation and background (3)

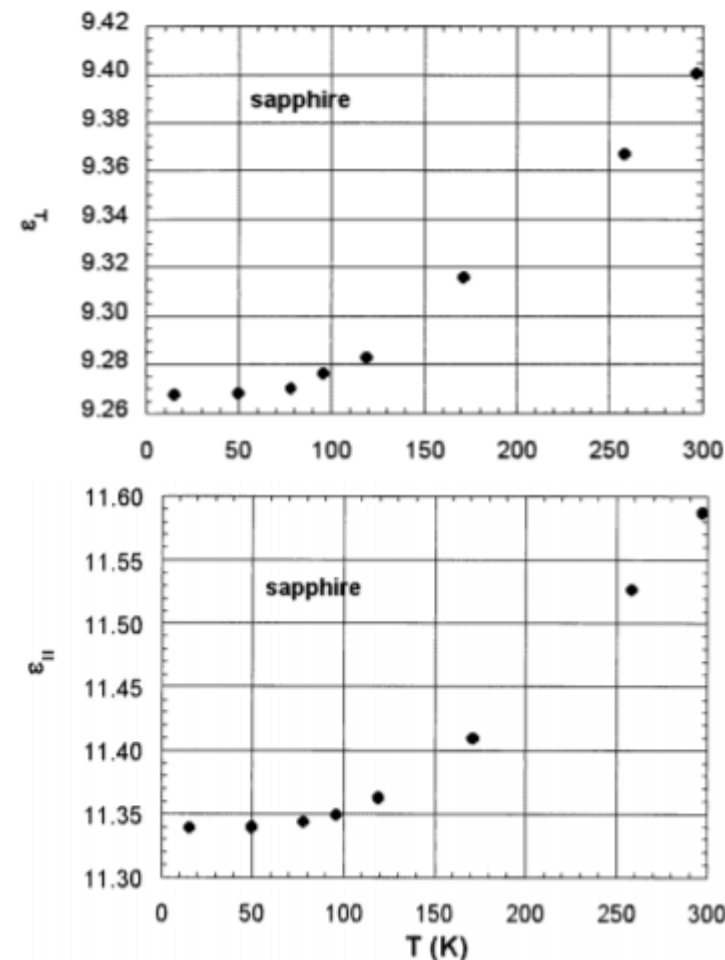
## TE010

## TM010

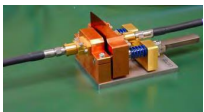


TE modes to measure  
in-plane component of  $D_k$ ,  $D_f$   
SCR, SPDR, FPOR

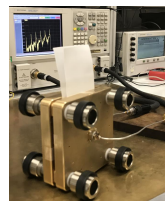
TM modes to measure  
out-of-plane component of  $D_k$ ,  $D_f$   
BCDR



J.Krupka et al., "Complex permittivity of some ultralow loss dielectric crystals..", Meas. Sci. Technol. 10 (1999).



iNEMI Session

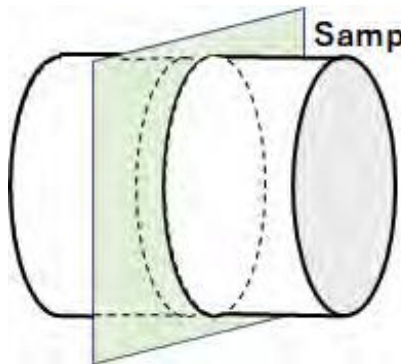


Device Packaging 2021

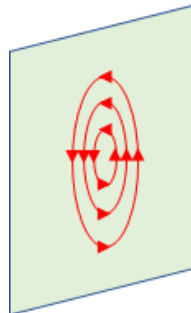
Full characterisation of anisotropic materials (like crystals) requires both measurements.

# Split Cylinder Resonator (SCR) – basics & operation

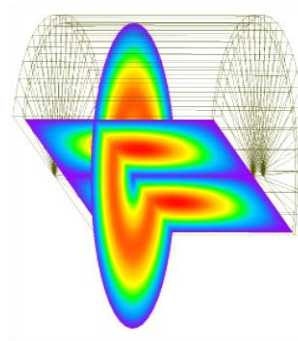
Device Packaging Conference 2021 - April 12-15, 2021



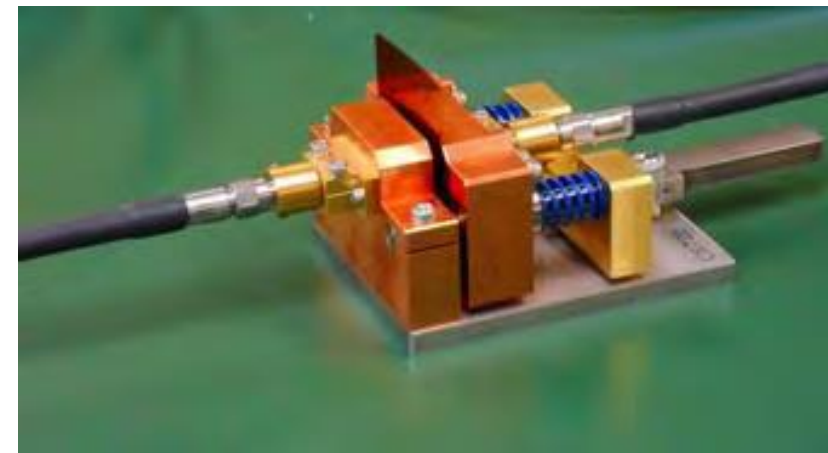
Sample is inserted



In-plane Electric field is applied to Sample

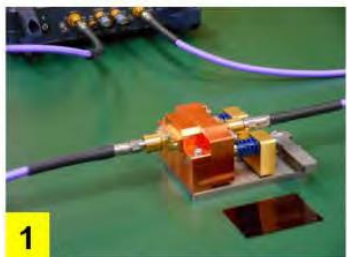


TE011 mode



## Operation workflow

Connect the cables and measure.  
No need for other preparation or calibration.



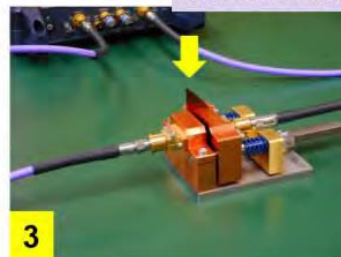
measure "empty"

10 sec

Same measurement results regardless who uses it.



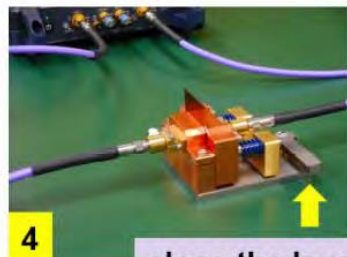
open the lever



insert a sample

15 sec

Very efficient measurement cycle for high volume measurements.



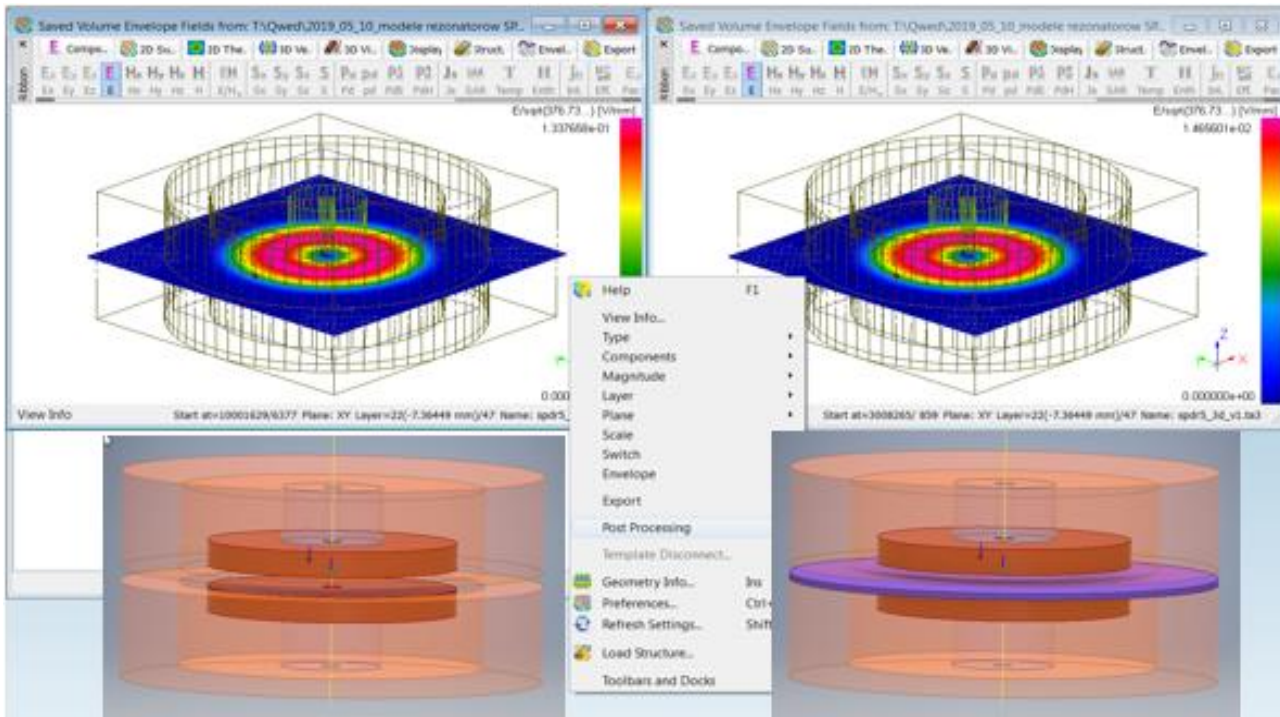
close the lever and measure

Discrete frequency points from 10 GHz up to 80 GHz

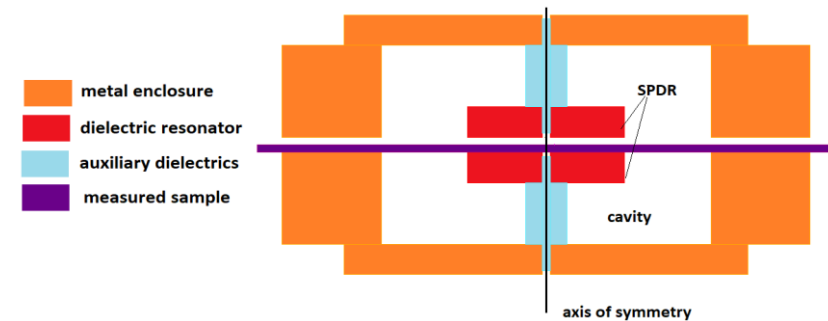
- High measurement precision
- Can be sensitive to many user errors
- Typically interpolated to 5G mmWaves
- Typically in-plane component of permittivity
- Typical sample thicknesses around 100 um
- Support temperature sweep measurement
- IPC-TM-650 2.5.5.13
- <https://www.keysight.com/us/en/assets/7018-06384/brochures/5992-3438.pdf>



# Split-Post Dielectric Resonator (SPDR) - basics



- resonant mode with EM fields mostly confined in and between those ceramic posts  
→ **minimal losses in metal enclosure**
- H-field is only vertical at the side wall of the enclosure → circumferential currents  
→ **no radiation through slot**
- E-field tangential to SUT  
→ **air slots between SUT and posts have negligible effect**
- **easy SUT insertion through slot, no disassembling**



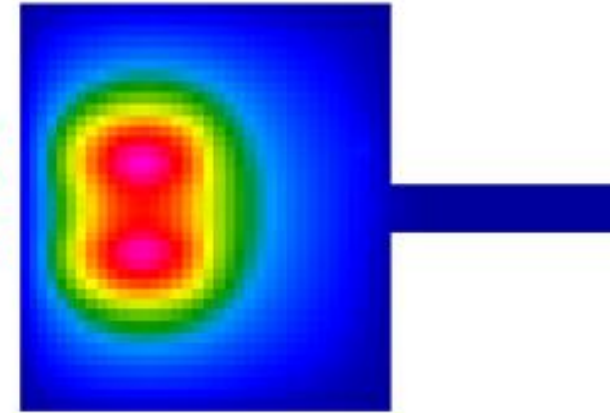
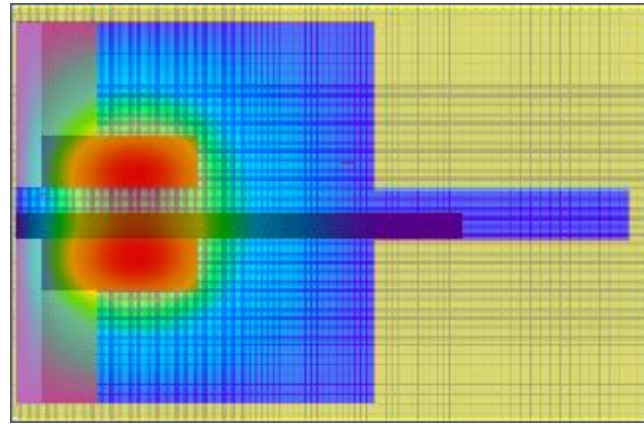
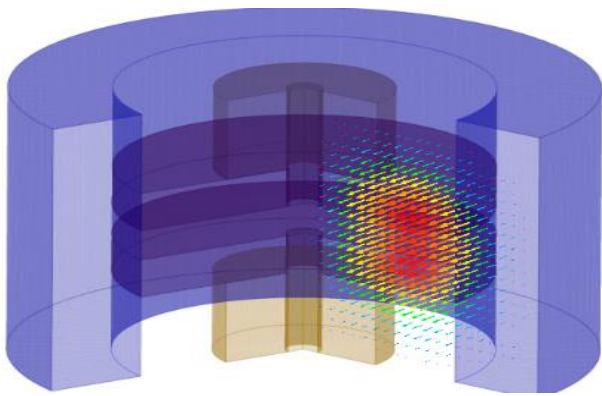
iNEMI Session

Split-post dielectric resonator (SPDR)

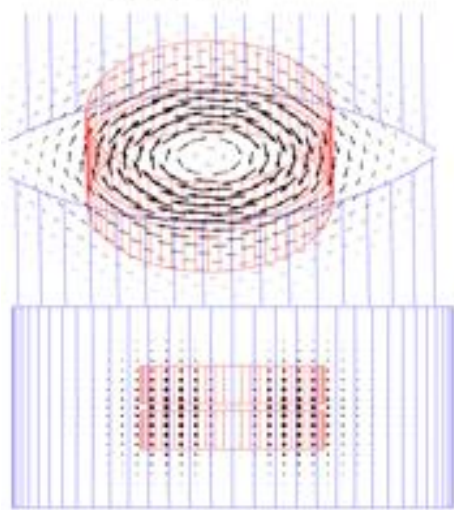
Discrete frequency points from 1 GHz up to 15 GHz

- High measurement precision
- Easy to use
- Insensitive to many user errors
- Typically in-plane component of permittivity
- Typically extrapolated to 5G mmWaves
- Typical sample thicknesses less than 1 mm
- IEC 61189-2-721:2015
- [https://www.qwed.com.pl/resonators\\_spdr.html](https://www.qwed.com.pl/resonators_spdr.html)
- <https://www.keysight.com/us/en/assets/7018-01416/application-notes/5989-5384.pdf>

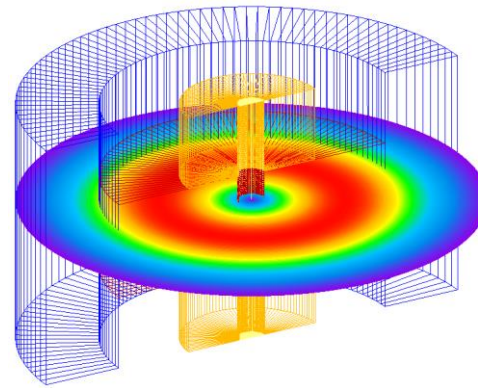
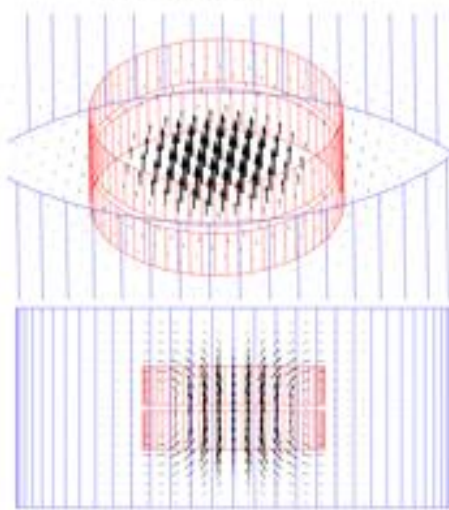
# Split-Post Dielectric Resonator (SPDR) – modelling results



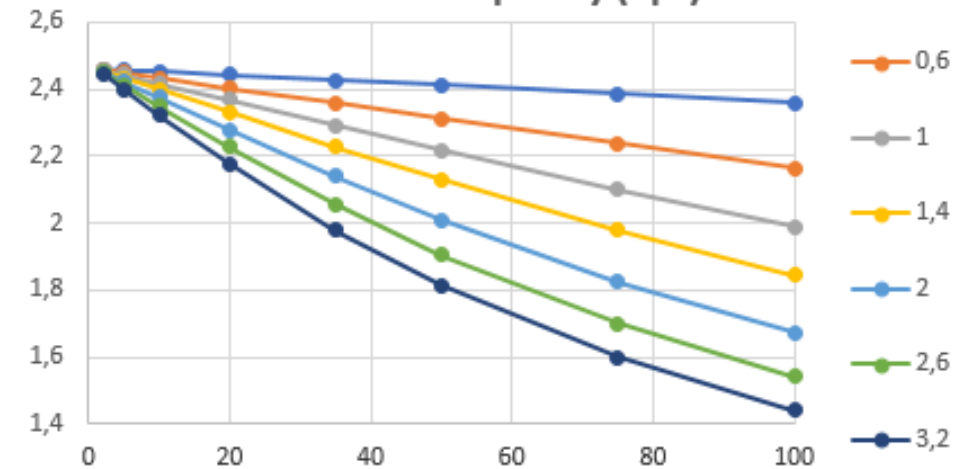
**E-field**



**H-field**



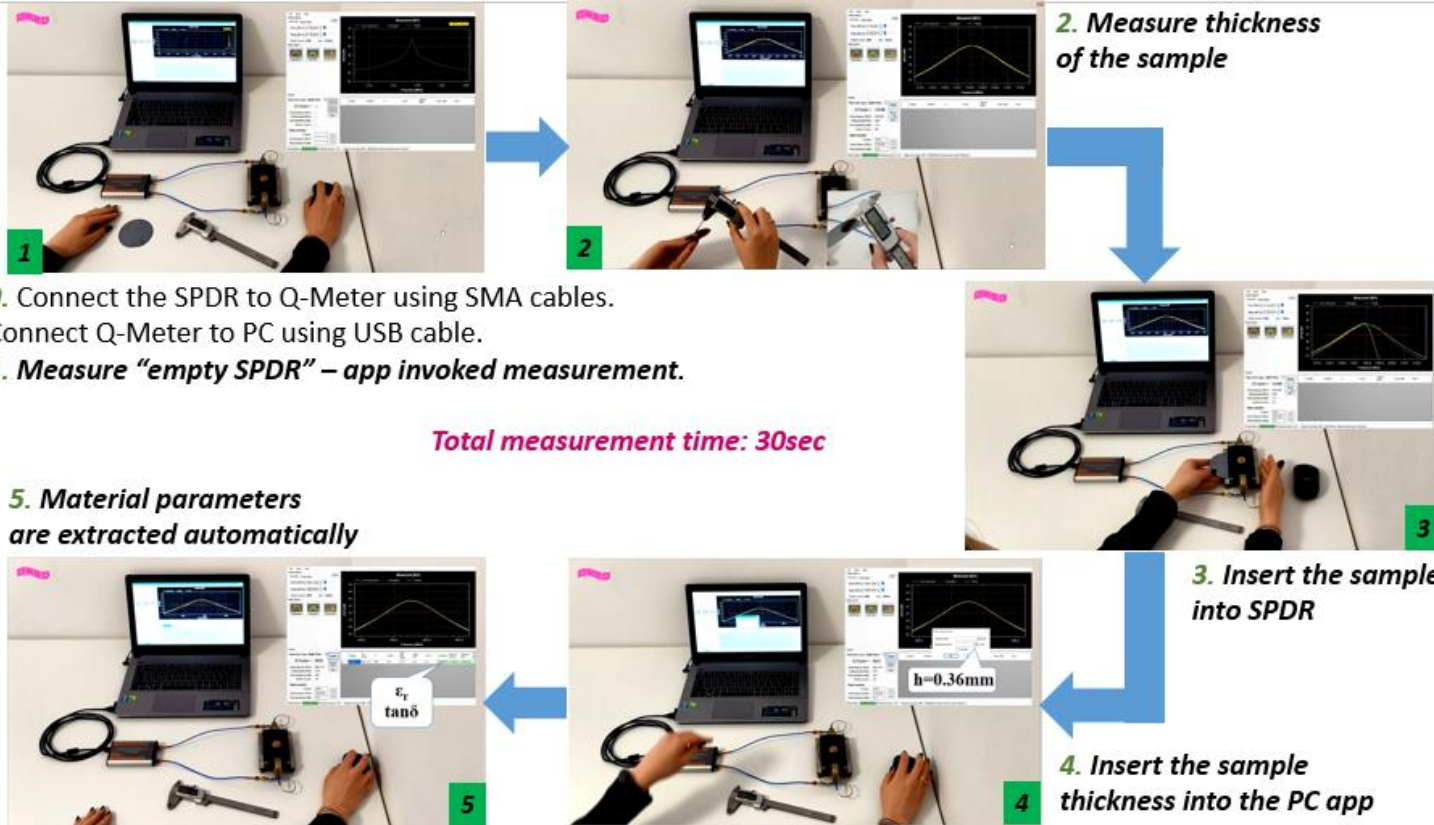
**Resonant Frequency (eps)**



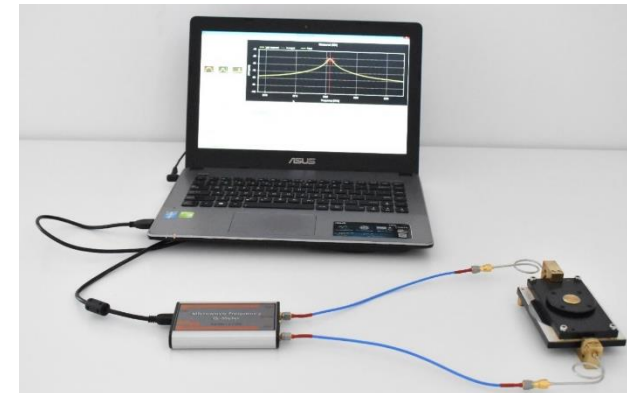


# Split-Post Dielectric Resonator (SPDR) – operation (1)

## Operation workflow



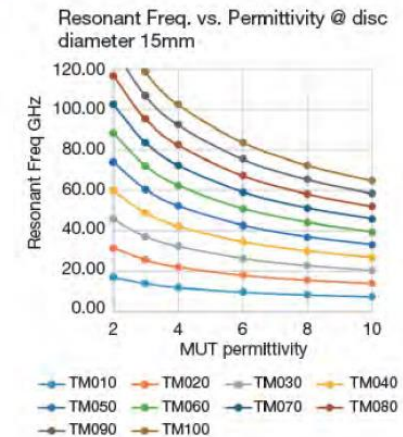
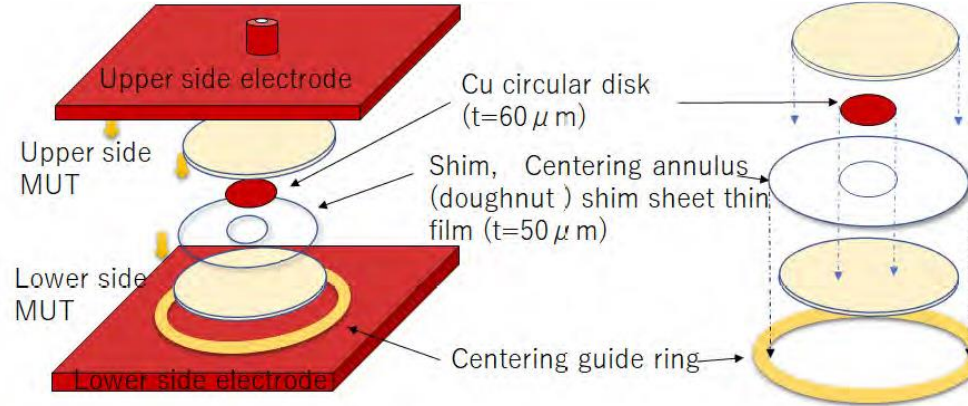
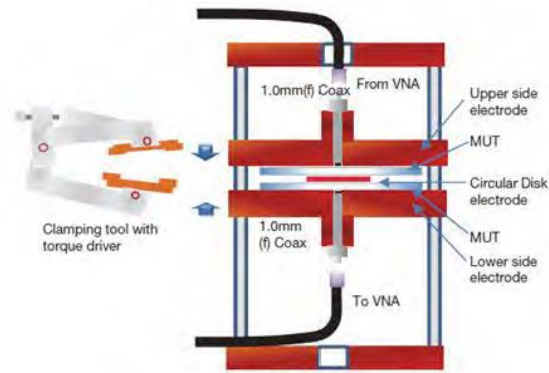
SPDR use in labs...  
...and at home



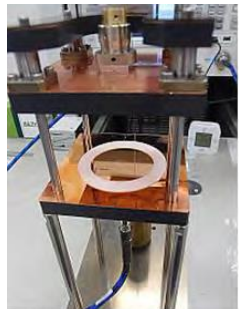
For many practical materials, measuring only abs (S21) provides appropriate accuracy.

Keysight Option N1500A uses S21 (amplitude & phase) which helps enhance accuracy (under study in iNEMI project).

# Balanced-type circular disk resonator (BCDR) – basics & operation



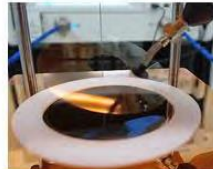
## Operation workflow



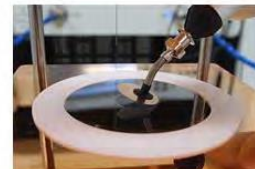
Open the resonator



Set lower side sample



Set shim sheet



Set center electrode



Set upper side sample



Close the resonator



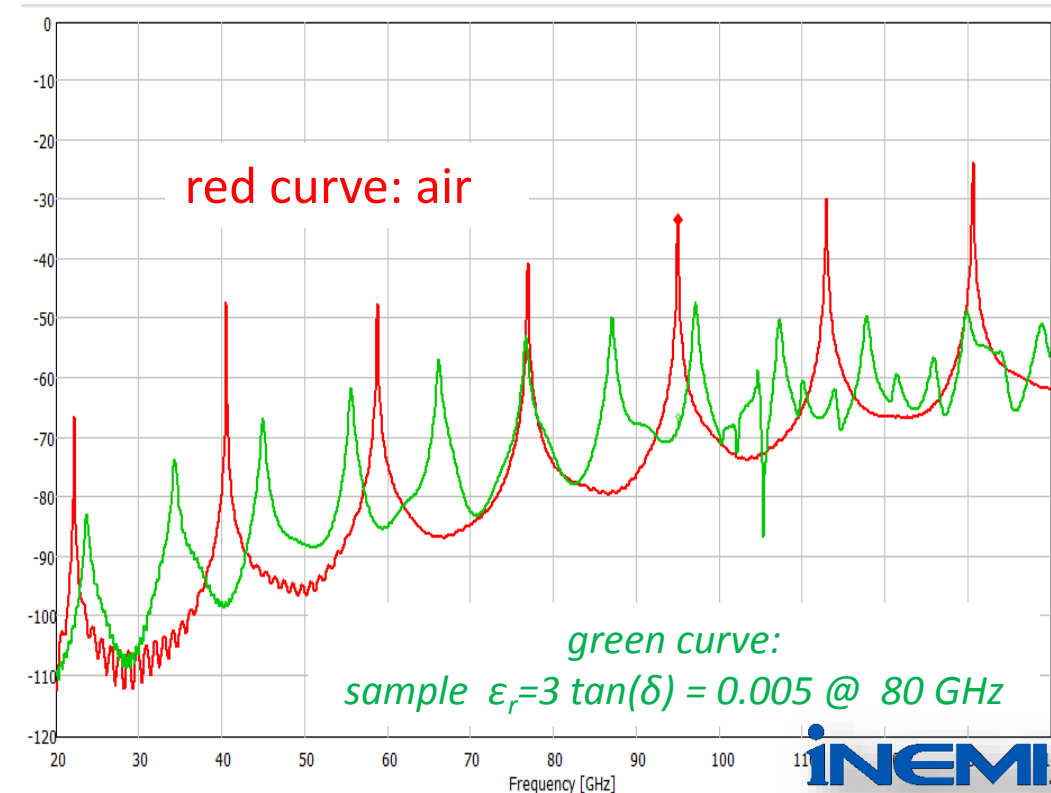
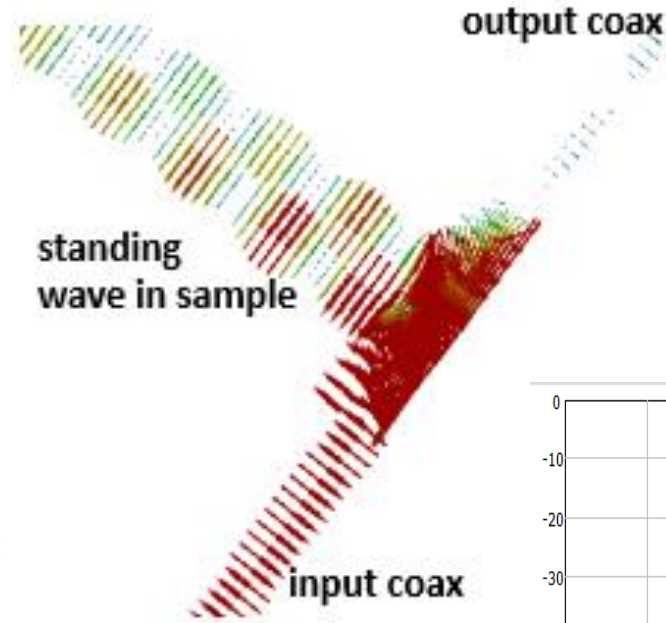
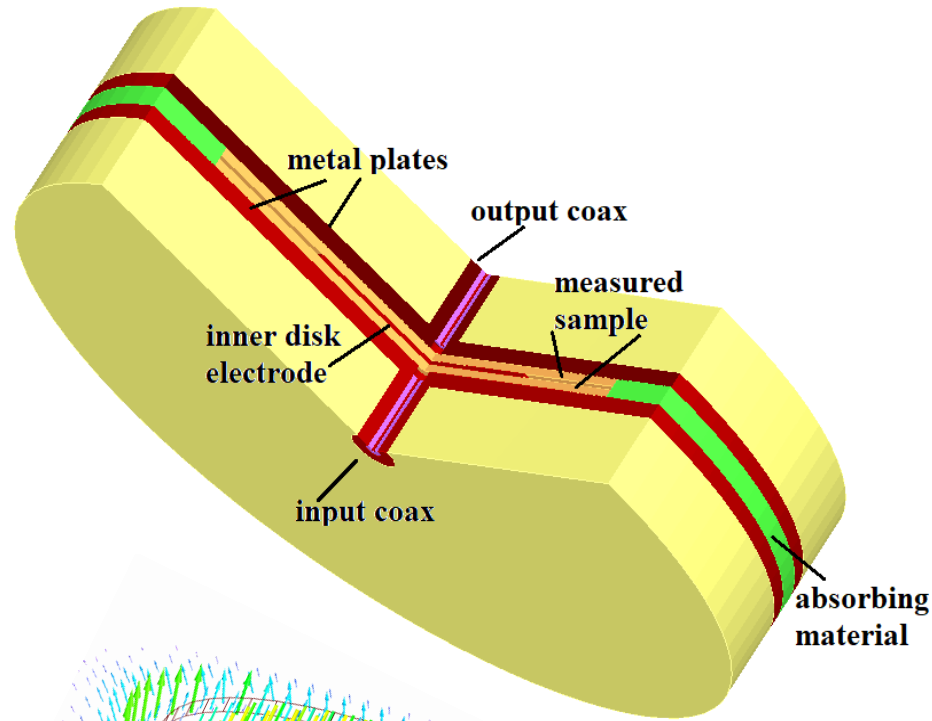
Clamp and measure

Multiple discrete frequency points from 10 GHz up to 120 GHz

- High measurement precision
- Requires full 2-port calibration (mechanical to 110 GHz or electrical to 67 GHz)
- Typically out-of-plane component of permittivity
- Typical sample thicknesses less than 1 mm
- IEC 63185
- <https://www.keysight.com/us/en/assets/7120-1214/flyers/N1501AE11-67-Balanced-Type-Circular-Disk-Resonator-BCDR.pdf>

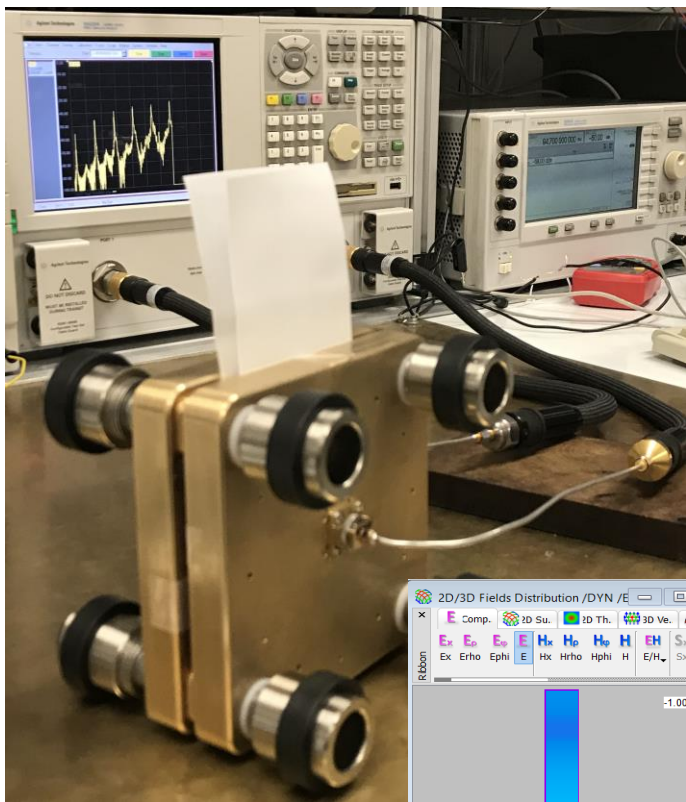


# Balanced-type circular disk resonator (BCDR) – modelling





# Balanced-type circular disk resonator (BCDR) – modelling

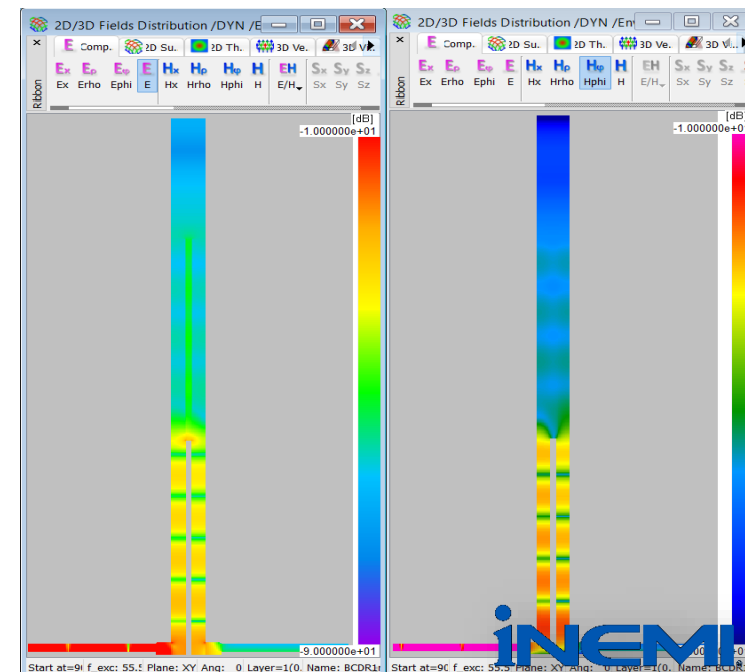
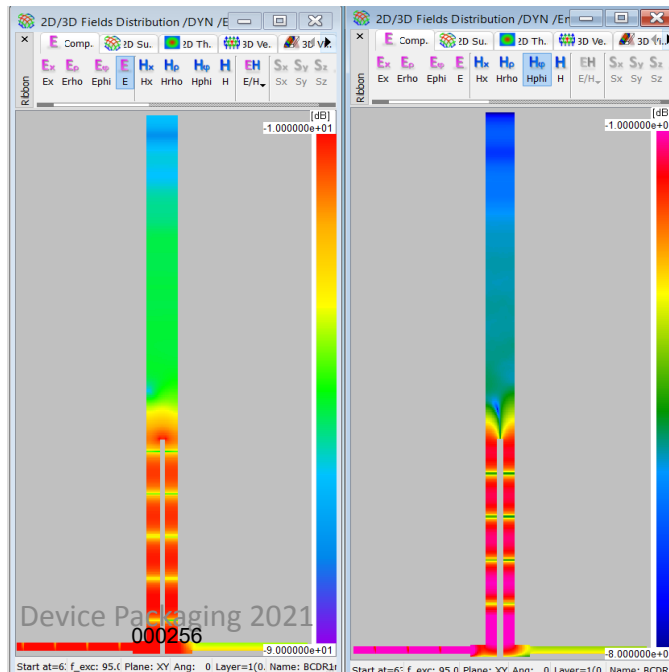
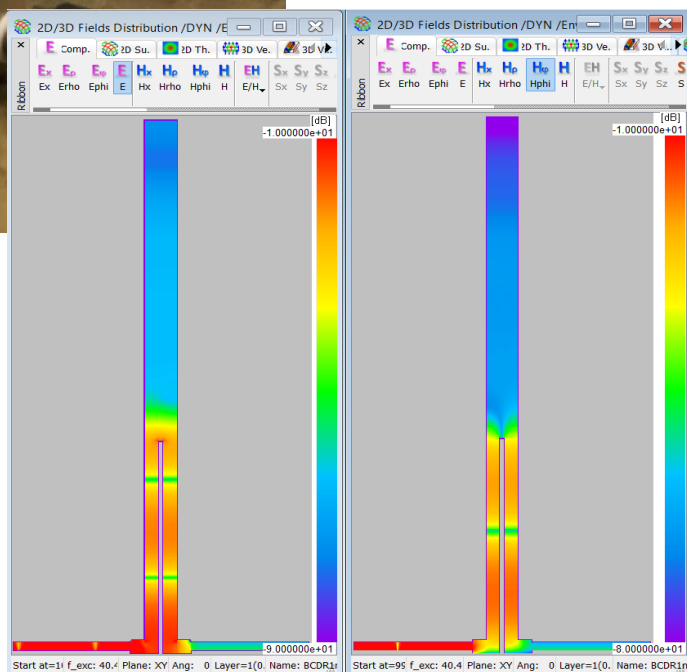


Envelope of  $|E|$  and  $H_{phi}$  fields in log scale (-10 to -80 dB)

@ 40.49 GHz, air

@ 95.06 GHz, air

@ 55.57 GHz, sample



# Fabry-Perot Open Resonator (FPOR)

## Millimetre – wave characterisation of dielectric materials



- Single device
- Spectrum: 20-110 GHz
- Frequency resolution: ca. 1.5 GHz
- Dk accuracy:  $\Delta\epsilon/\epsilon < 0.5 \%$
- Df range:  $10^{-5} < \tan\delta < 10^{-2}$
- Sample diameter: > 3 inches
- Sample thickness: < 2 mm
- Fully automated measurement: (ca. 10 minutes)

Fabry-Perot open resonator (FPOR, also called open-cavity)

Discrete frequencies between 20 GHz up to 110 GHz

- High measurement precision
- Can be sensitive to many user errors
- Uncertainty increases with increasing frequency
- Typically in-plane component of permittivity
- JIS R1660-2
- <https://www.qwed.com.pl/resonators.html#ResonatorFPOR>
- <https://www.keysight.com/main/editorial.jsp?cc=US&lc=eng&cke=y=2276755&nid=null&id=2276755>

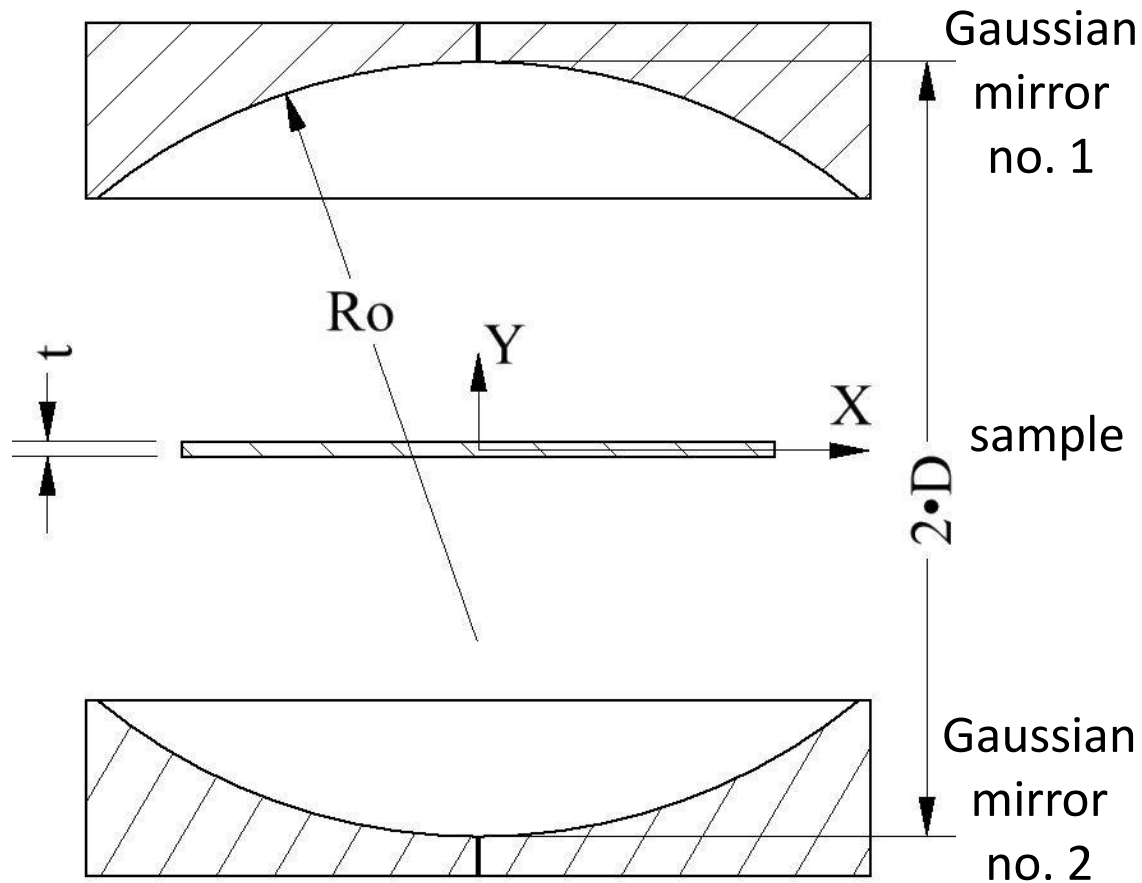
Operational frequency range:

Standard: 20 – 50 GHz

Advanced: 75 – 110 GHz

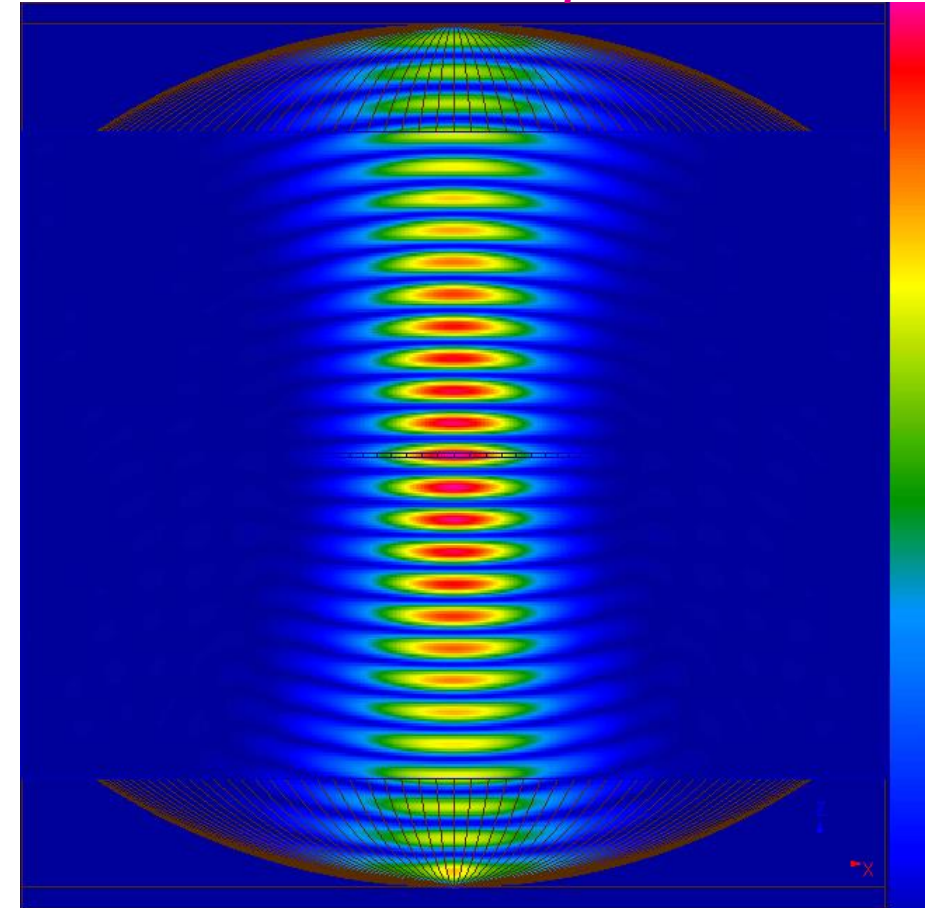
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# Fabry-Perot Open Resonator (FPOR) – basics..



*Bridging the gap between classical resonant methods and free space methods*

*Gaussian TEM<sub>00q</sub> modes*



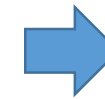
*Electric field distribution - simulation model in QuickWave software*



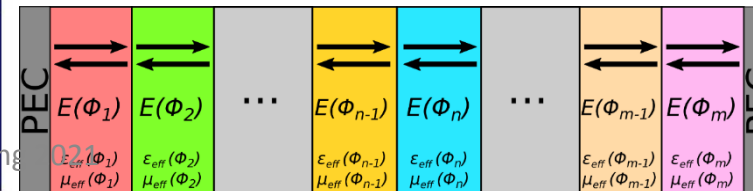
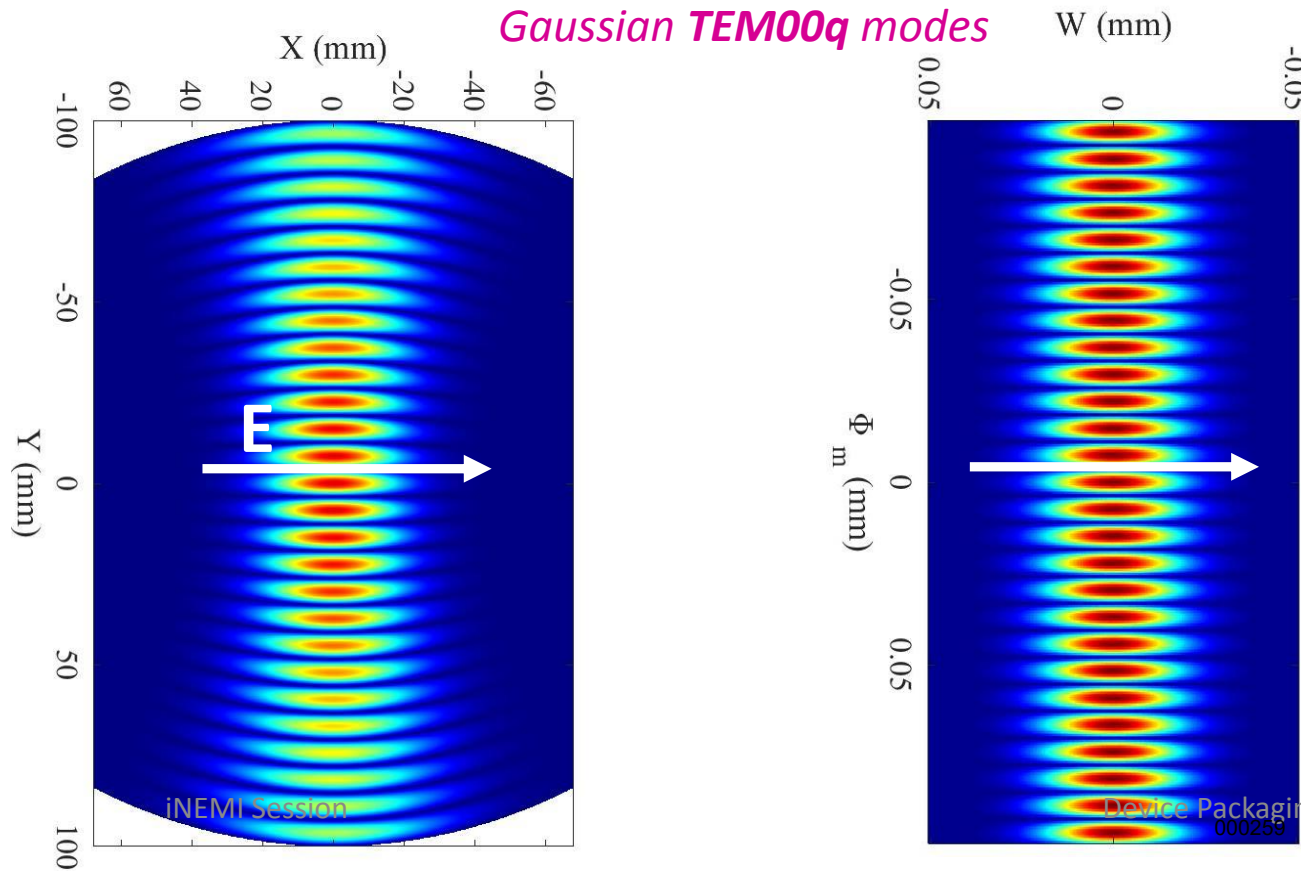
# Fabry-Perot Open Resonator (FPOR) – basics..

## ..and modeling

- the extraction of complex permittivity of a dielectric MUT is made with the aid of electromagnetic model
- classical solution is based on a characteristic equation
- novel EM model of the FPOR based on conformal transformation is employed
- reducing the FPOR's model to a scalar one-dimensional multilayer problem



*better accuracy than alternative solutions*



# Fabry-Perot Open Resonator (FPOR) – measurement concept



Measurement:

Resonant frequency and Q factor

Electromagnetic model  
simulation

Dielectric constant and loss tangent

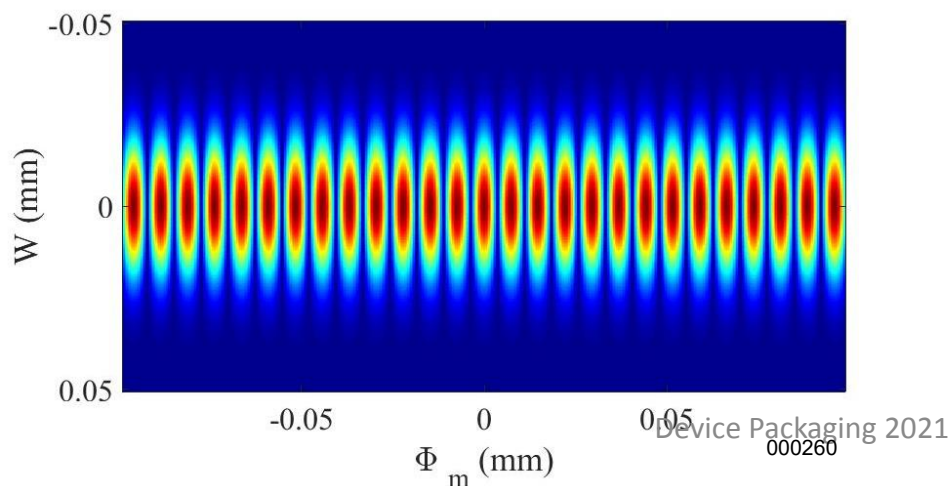
@ multiple  
frequencies

## Challenges for user

- mode identification
- mode tracking among plenty of other modes occurring in the FPOR

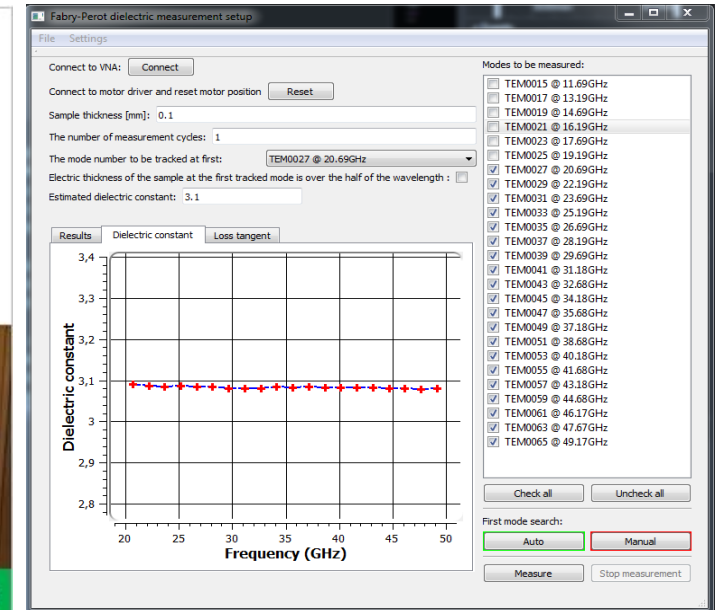
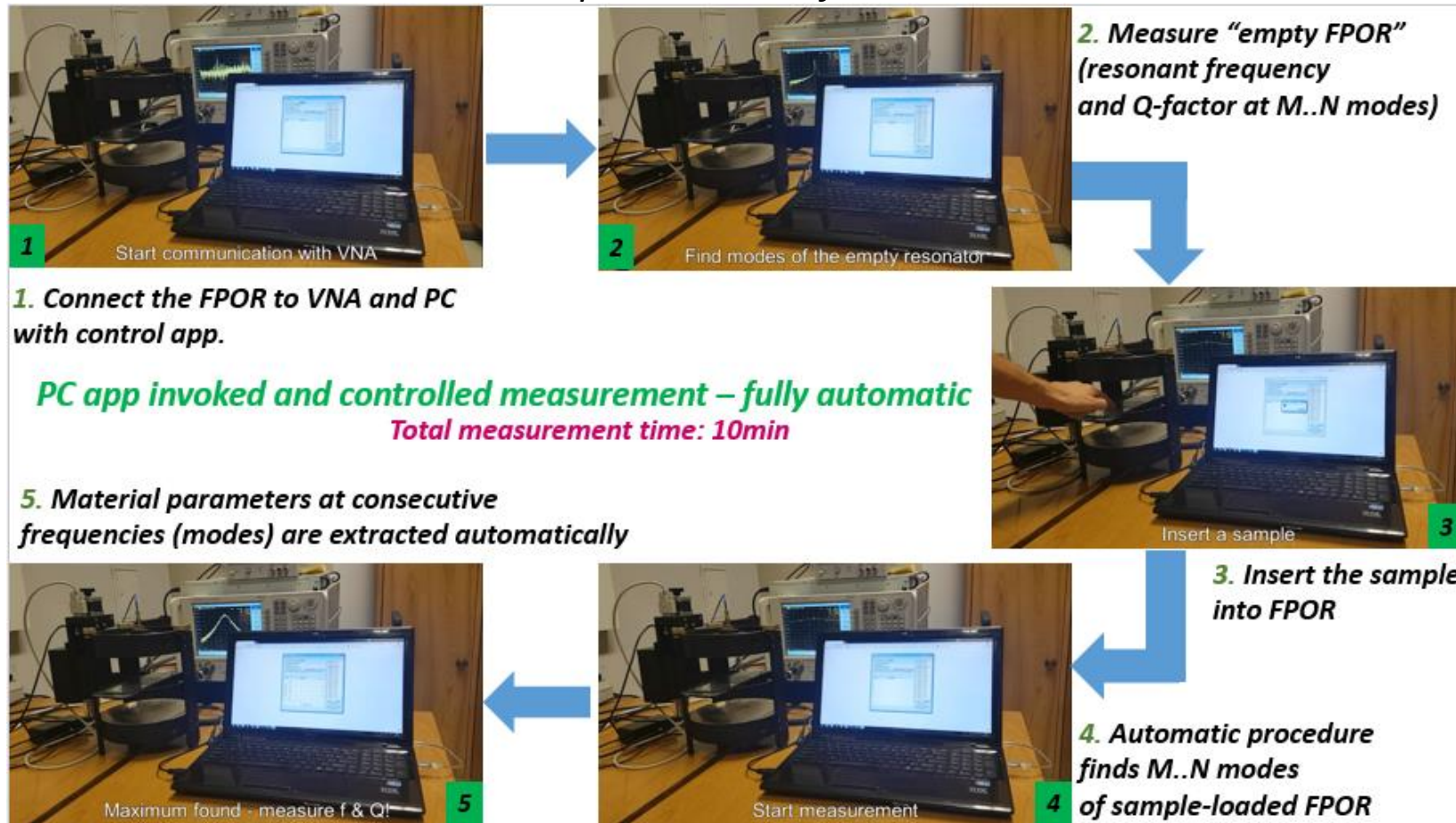
## Solution

- Dedicated control software
- Automatic adaptive mode tracking algorithm
- No user intervention needed



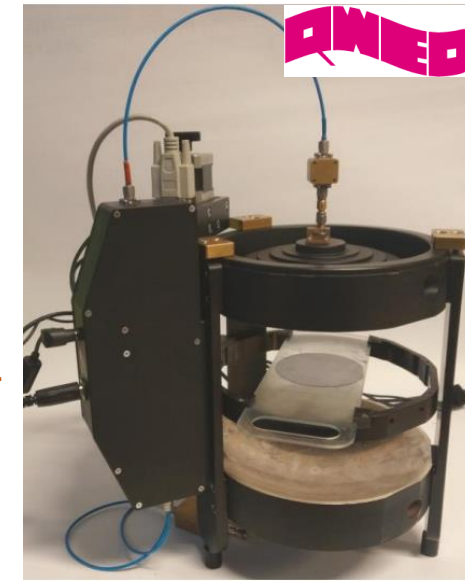
# Fabry-Perot Open Resonator (FPOR) – operation (1)

## Operation workflow



Measurement time for standard 20-50GHz band: 10min

FPOR & in-house Q-meter  
20-40 GHz operation range  
14 frequency points  
20s per frequency point



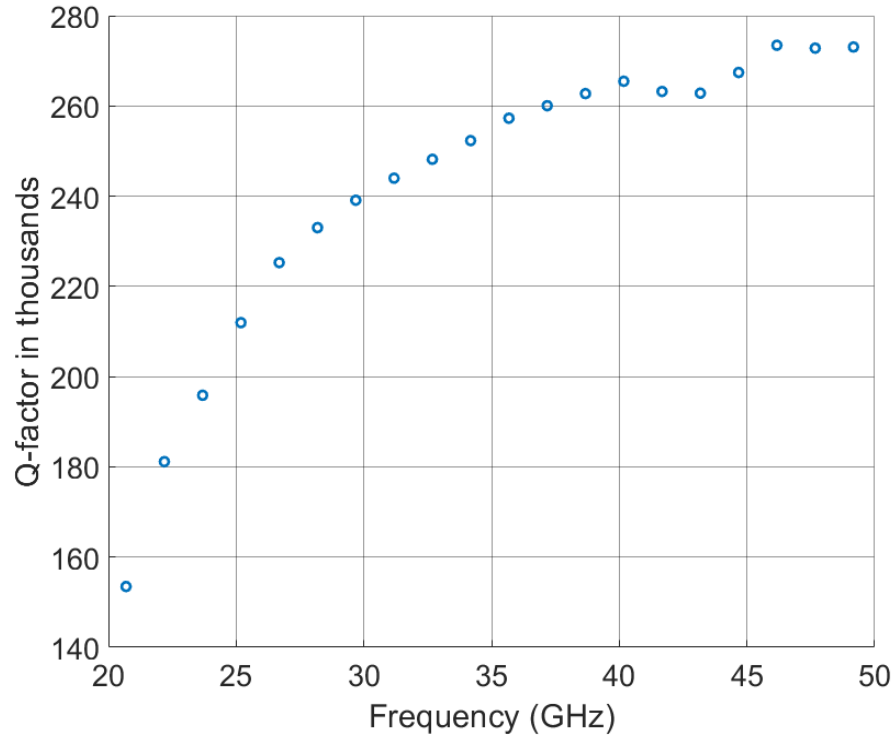


# Fabry-Perot Open Resonator (FPOR) – operation (2)

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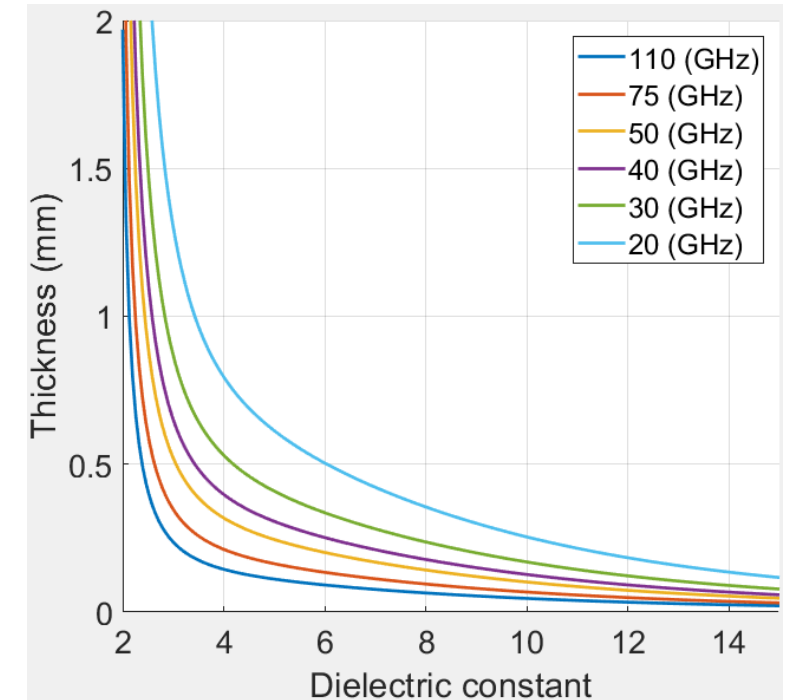


*Q-factor of an empty FPOR*



Q-factor of an empty Fabry-Perot Open Resonator increases with frequency from ca.  $1.5 \times 10^5$  at 20 GHz up to ca.  $2.7 \times 10^5$  at 50 GHz.

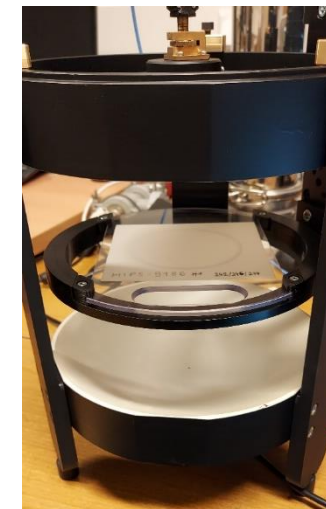
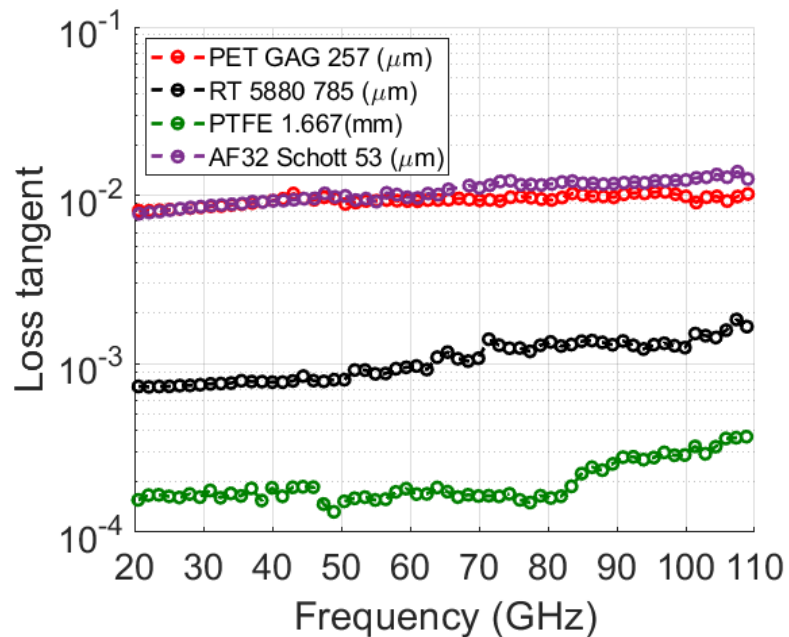
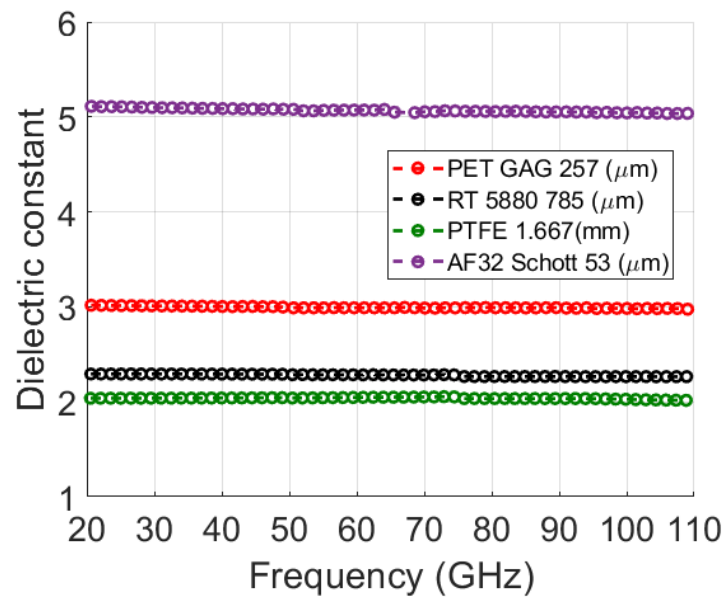
*Estimated thickness limitation*



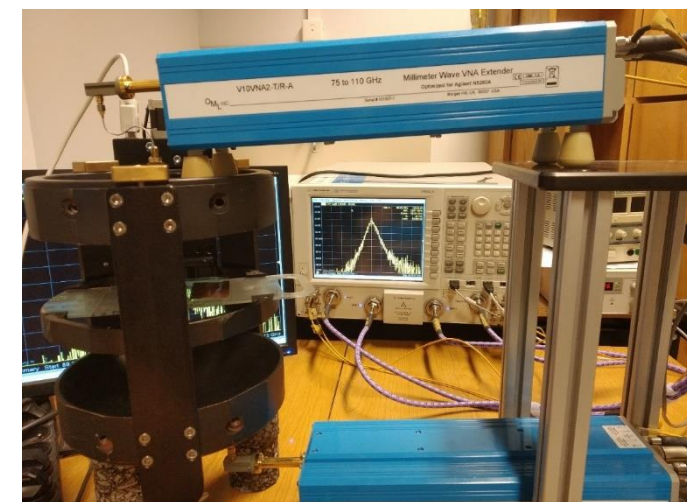
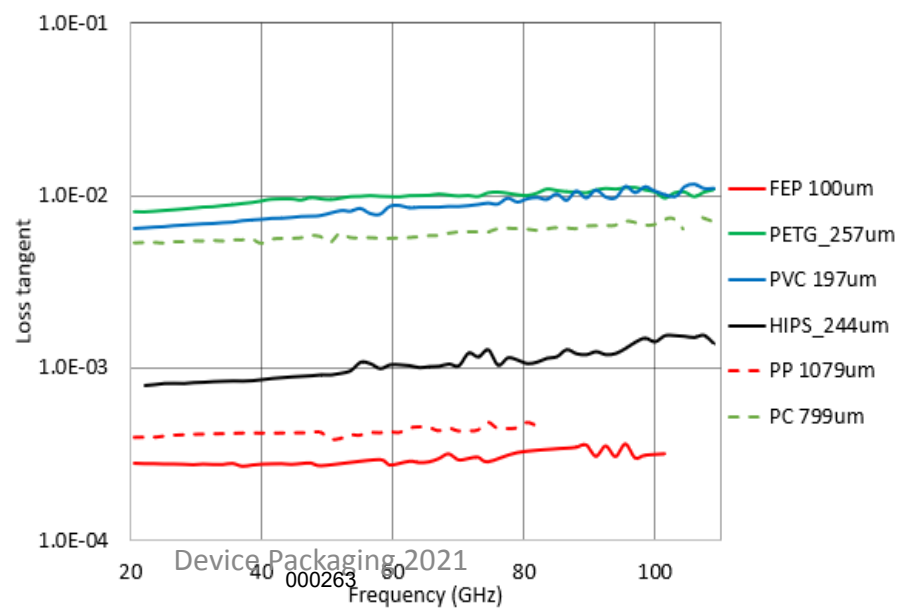
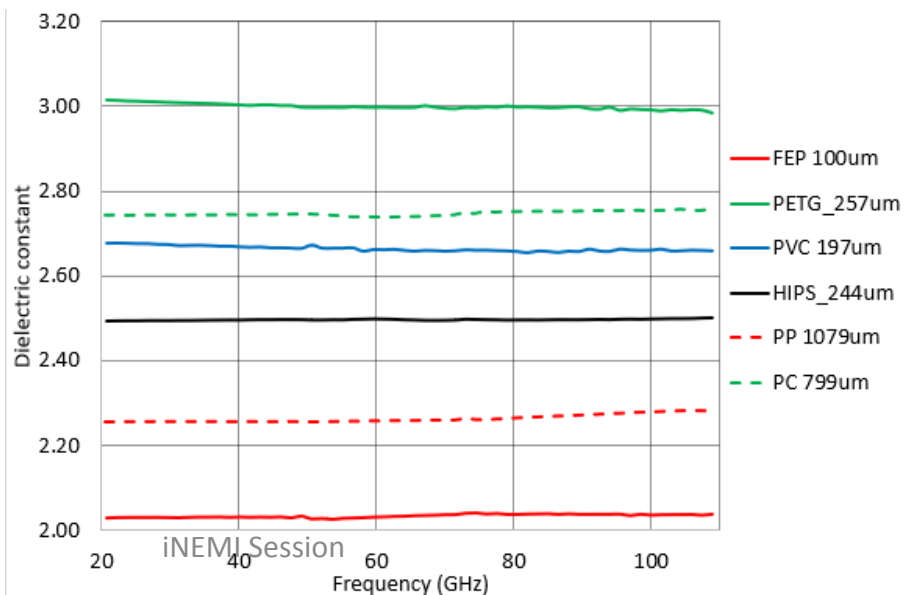
Due to coupling with spurious modes that slightly alter resonant frequencies of the measured modes, the thickness of the sample of known dielectric constant is limited.

# Fabry-Perot Open Resonator (FPOR) – results (1)

Device Packaging Conference 2021 – April 12-15, 2021



FPOR with a polystyrene (HIPS) sample placed on a sample holder

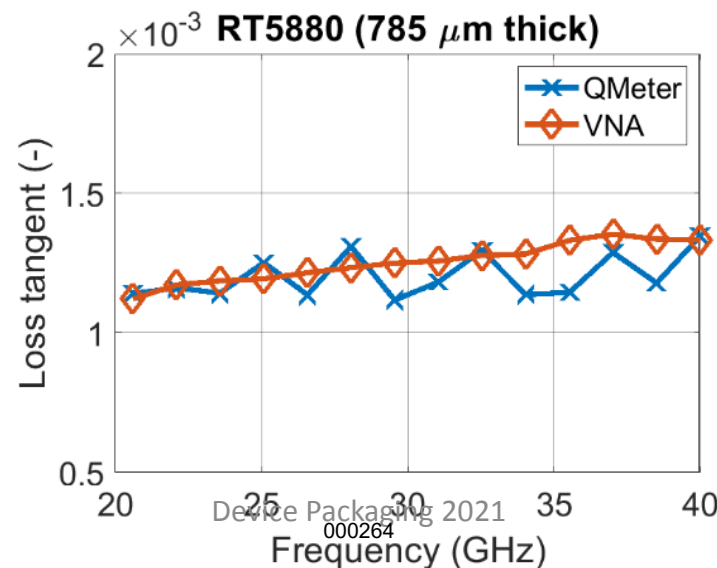
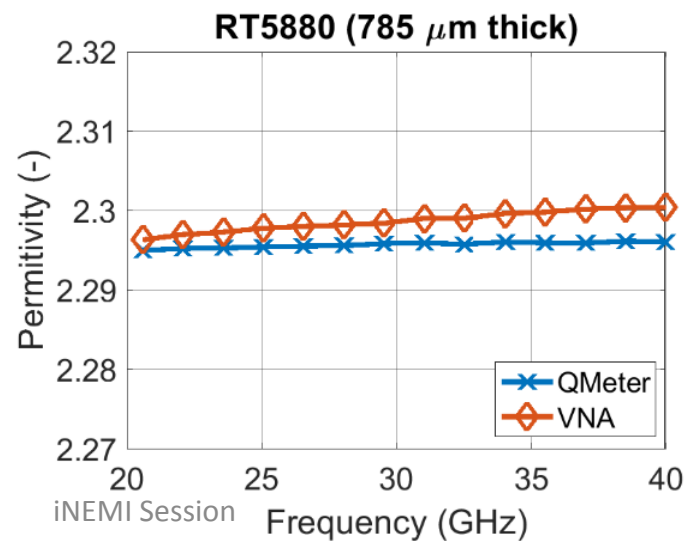
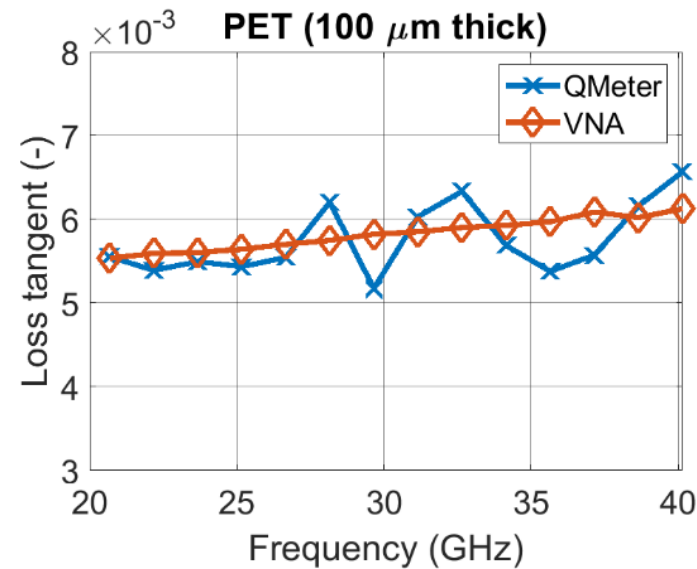
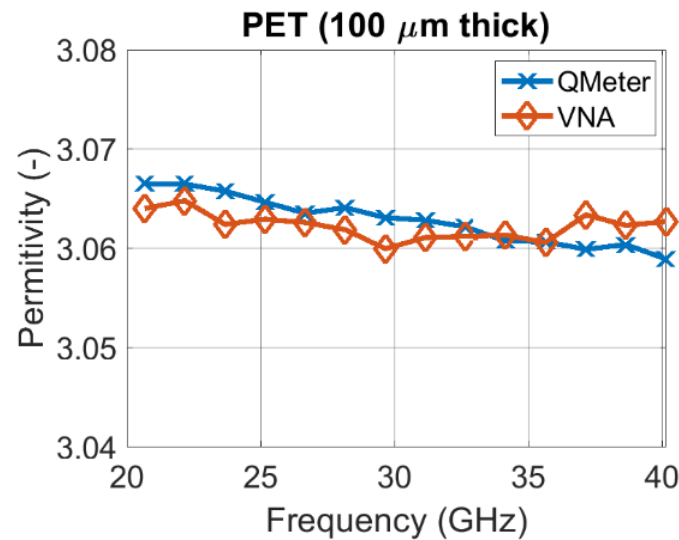


FPOR with OML frequency extenders operating in 75-110 GHz range.



# Fabry-Perot Open Resonator (FPOR) – results (2)

Device Packaging Conference 2021 April 12-15, 2021

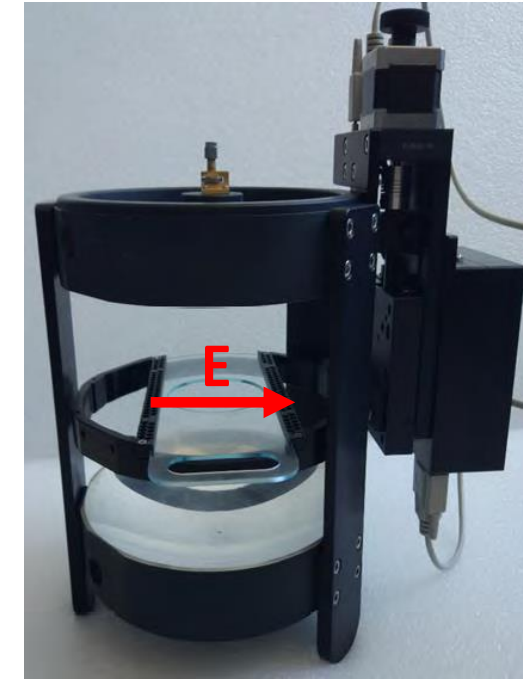
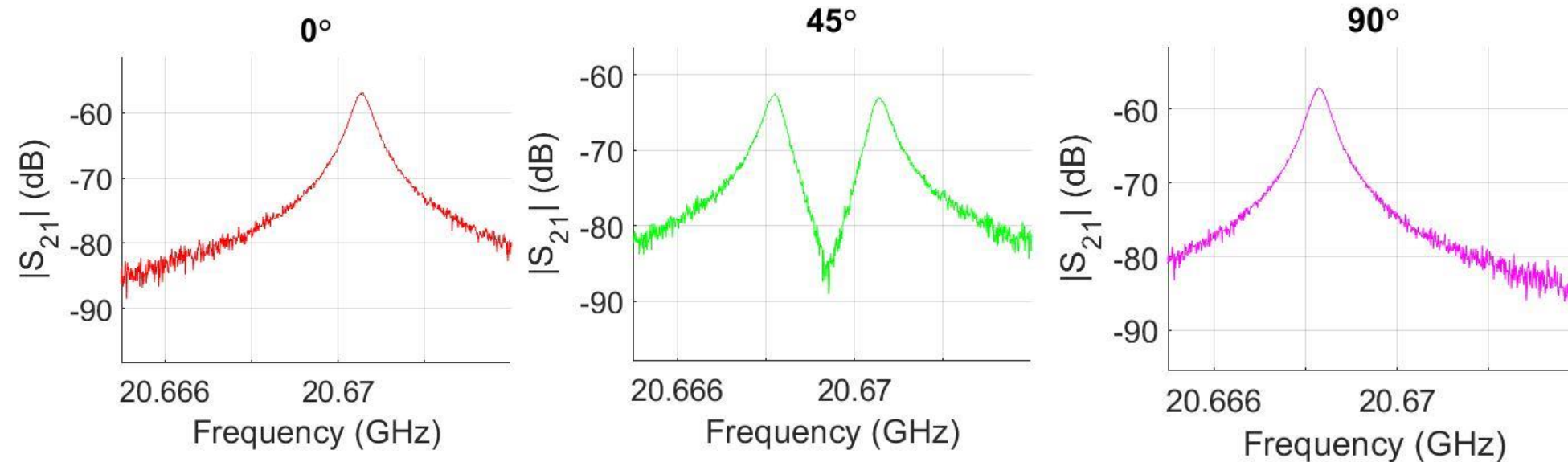


FPOR & in-house Q-meter



# Fabry-Perot Open Resonator (FPOR) – in-plane anisotropy

With appropriately designed feeding loops, FPOR is capable of **linear E-field polarization** and hence **detecting in-plane anisotropy**:

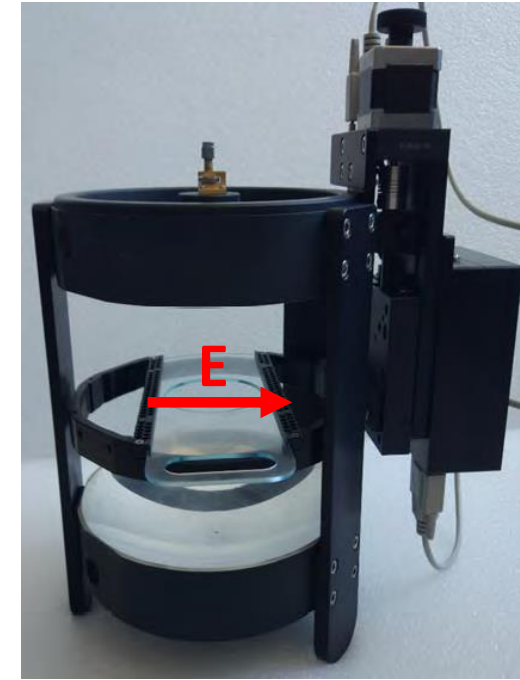
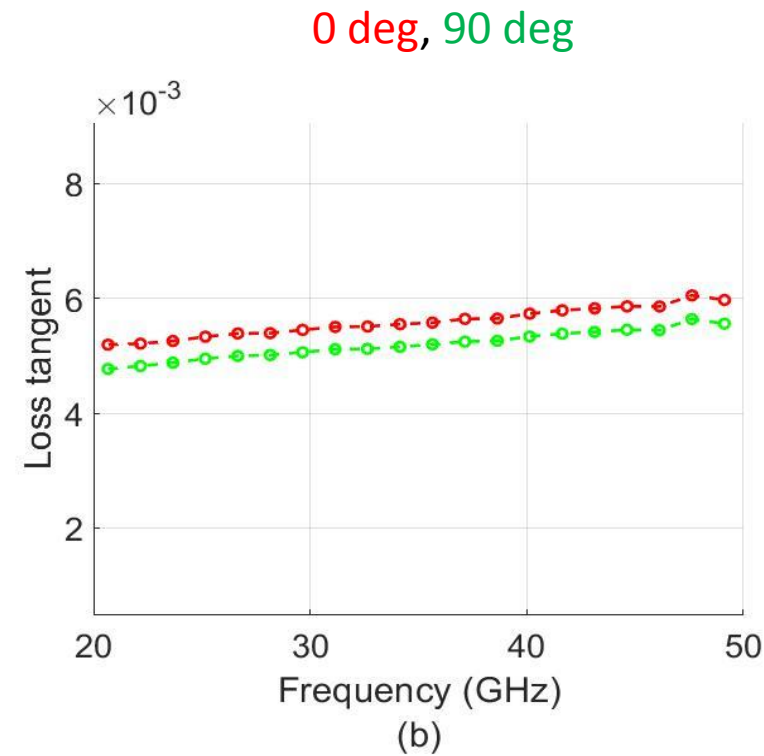
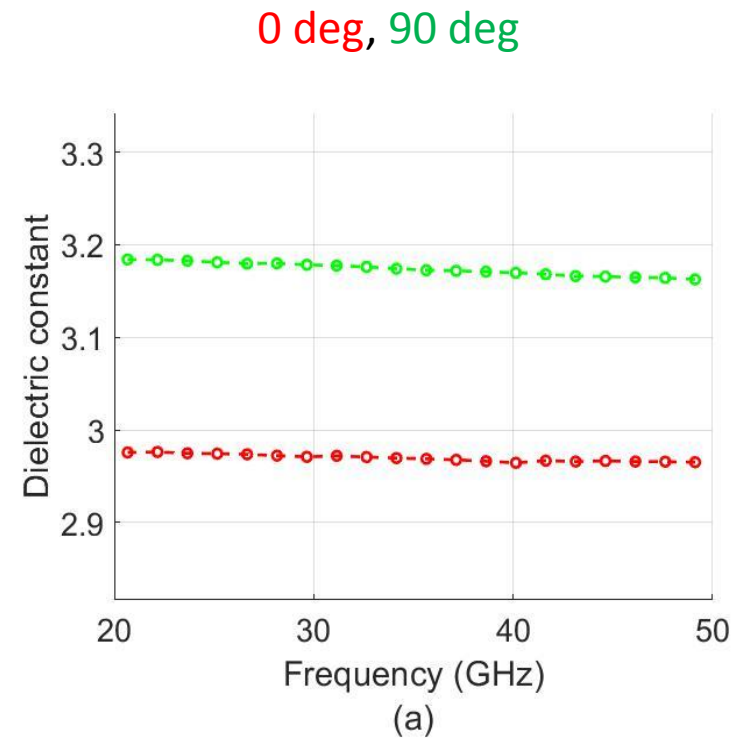


Resonances detected for **BoPET** sample ( $t = 0.100$  mm), turned in xy plane.

**BoPET** (biaxially-oriented PET) involves thermal drawing in two in-plane directions with substantially different draw ratios, followed by **crystallization**. Hence, it is **in-plane anisotropic**.

For **PETG** (non-crystalline copolyesters, **isotropic**), resonant frequency does not depend on angular position of the sample.

# Fabry-Perot Open Resonator (FPOR) – in-plane anisotropy results

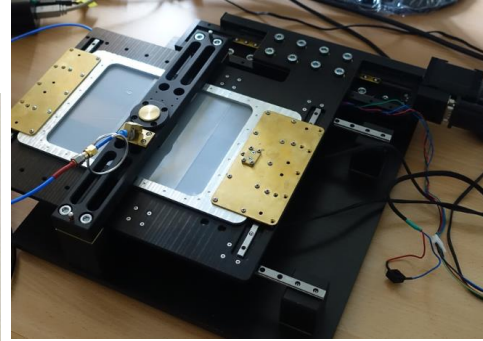


# 2D imaging of material parameters

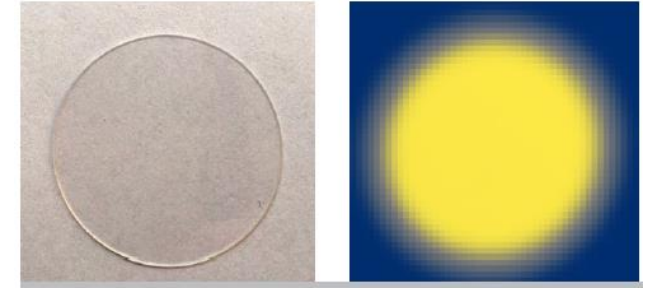
Device Packaging Conference 2021 - April 12-15, 2021



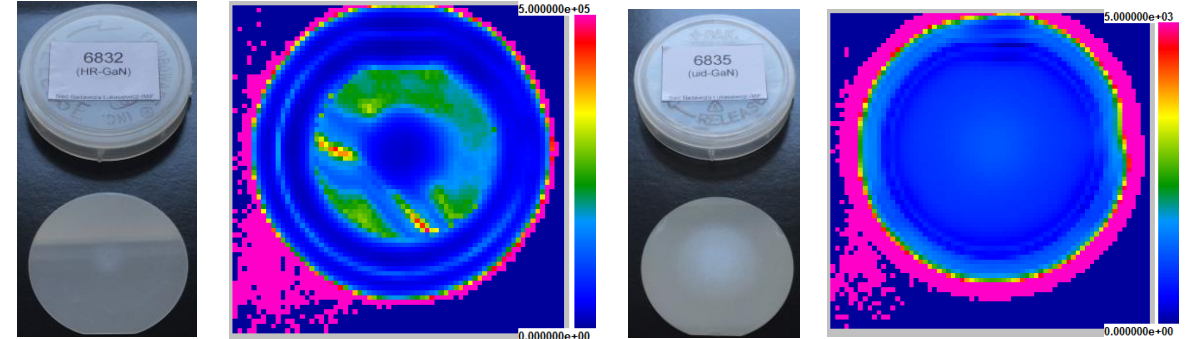
2D SPDR scanner @ 10GHz



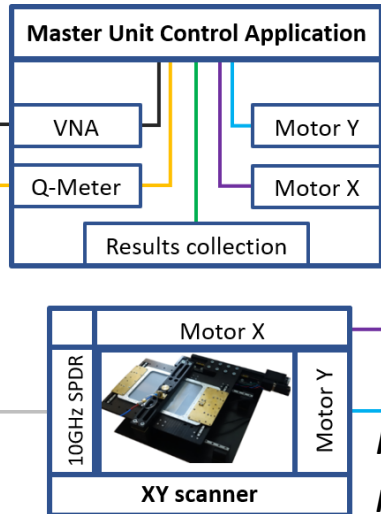
2D surface map of dielectric constant of quartz



2D surface map of resistivity of semiconductor wafers



\*courtesy L-IMP, Poland



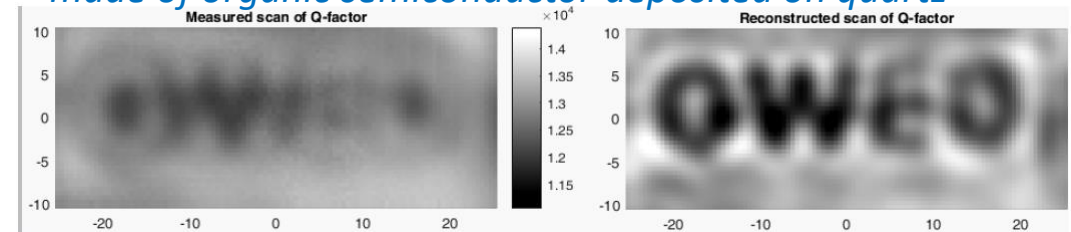
Fully automated  
measurement procedure

Material homogeneity testing

For qualitative and quantitative material testing

For low-loss dielectrics and high-resistivity semiconductors

2D surface map of measured Q-factor of „QWED” pattern  
made of organic semiconductor deposited on quartz



\*courtesy MateriaNova, Belgium



- ☐ Growing interest and need for **broadband material characterisation** (e.g. due to advances in telecommunication systems)
- ☐ Frequency spectrum covered by several different methods & full spectrum methods
- ☐ Each method has specific features, which can make it **preferable for a particular application** (e.g., different sample  $D_k$  /  $D_f$ , thickness, expected anisotropy; frequency & temperature range of use)
- ☐ iNEMI project benchmarks resonant methods for material characterisation (popular and recent developments)
- ☐ iNEMI initiative will bring **practical guidelines** for the industry

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(website: [www.nanobat.eu](http://www.nanobat.eu))



*Thank you for your attention!!!*